

# Material Safety Data Sheet

24 Hour Assistance:

1-847-367-7700

Rust-Oleum Corp.

www.rustoleum.com



## 1. Identification

**Product Name:** SEM-EPOXY 1-GL 2PK PREM CLEAR ACTIVATOR  
**Product Number:** 225238  
**Product Use/Class:** Activator/Epoxy Shield Kit #225225  
**Supplier:** Rust-Oleum Corporation  
 11 Hawthorn Parkway  
 Vernon Hills, IL 60061  
 USA  
**Manufacturer:** Rust-Oleum Corporation  
 11 Hawthorn Parkway  
 Vernon Hills, IL 60061  
 USA  
**Revision Date:** 6/24/2014  
**Prepared by:** Regulatory Department

## 2. Hazard Identification

**EMERGENCY OVERVIEW:** Harmful if swallowed. Causes eye burns. Causes skin irritation. May cause allergic skin reaction. May cause eye, skin, or respiratory tract irritation. KEEP OUT OF REACH OF CHILDREN. Harmful if inhaled. Causes severe skin and eye burns. Causes eye irritation. Vapors extremely irritating to eyes and respiratory tract. Use ventilation necessary to keep exposures below recommended exposure limits, if any. Avoid contact with eyes, skin and clothing.

**EFFECTS OF OVEREXPOSURE - EYE CONTACT:** Causes eye burns. Substance causes severe eye irritation. Injury may be permanent.

**EFFECTS OF OVEREXPOSURE - SKIN CONTACT:** Contact causes skin irritation. May cause skin sensitization, an allergic reaction, which becomes evident upon re-exposure to this material. Severely irritating; may cause permanent skin damage.

**EFFECTS OF OVEREXPOSURE - INHALATION:** High vapor concentrations are irritating to the eyes, nose, throat and lungs. Harmful if inhaled. High gas, vapor, mist or dust concentrations may be harmful if inhaled. Avoid breathing fumes, spray, vapors, or mist.

**EFFECTS OF OVEREXPOSURE - INGESTION:** Can burn mouth, throat and stomach. Aspiration hazard if swallowed; can enter lungs and cause damage. Corrosive and may cause severe and permanent damage to mouth, throat and stomach. Substance may be harmful if swallowed.

**EFFECTS OF OVEREXPOSURE - CHRONIC HAZARDS:** High concentrations may lead to central nervous system effects (drowsiness, dizziness, nausea, headaches, paralysis, and blurred vision) and/or damage. Repeated exposure to low concentrations of HCl vapor or mist may cause bleeding of nose and gums.

**PRIMARY ROUTE(S) OF ENTRY:** Eye Contact, Ingestion, Inhalation, Skin Absorption, Skin Contact

## 3. Composition/Information On Ingredients

Chemical Name	CAS-No.	Weight % Less Than	ACGIH TLV- TWA	ACGIH TLV- STEL	OSHA PEL-TWA	OSHA PEL- CEILING
Benzyl Alcohol	100-51-6	45.0	N.E.	N.E.	N.E.	N.E.
4,4'-Methylene-bis-Cyclohexylamine	1761-71-3	35.0	N.E.	N.E.	N.E.	N.E.

## 4. First-aid Measures

**FIRST AID - EYE CONTACT:** Immediately flush eyes with plenty of water for at least 15 minutes holding eyelids open. Get medical attention. Do NOT allow rubbing of eyes or keeping eyes closed.

**FIRST AID - SKIN CONTACT:** Remove contaminated clothing. Wash skin with soap and water. Get medical attention. Wash skin with soap and water. Remove contaminated clothing. Get medical attention if irritation develops or persists. Immediately flush skin with plenty of water for at least 15 minutes while removing clothing. Get medical attention immediately. Wash clothing separately before reuse. Destroy contaminated shoes.

**FIRST AID - INHALATION:** Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get immediate medical attention. Do NOT use mouth-to-mouth resuscitation. If you experience difficulty in breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical assistance immediately.

**FIRST AID - INGESTION:** If swallowed, do not induce vomiting. If victim is conscious and alert, give 2 to 4 cupfuls of water or milk. Call a physician or poison control center immediately. Never give anything by mouth to an unconscious person. Treat symptomatically and supportively. Do not induce vomiting unless advised by a physician. Call nearest Poison Control Center or Physician immediately.

## 5. Fire-fighting Measures

**Flash Point, °F** >200 (Setaflash)

**Extinguishing Media:** Alcohol Film Forming Foam, Carbon Dioxide, Dry Chemical, Water Fog

**UNUSUAL FIRE AND EXPLOSION HAZARDS:** Combustion generates toxic fumes of carbon monoxide, carbon dioxide and other gases. No unusual fire or explosion hazards noted. Keep containers tightly closed.

**SPECIAL FIREFIGHTING PROCEDURES:** Evacuate area and fight fire from a safe distance. Containers can rupture and release highly toxic material if exposed to heat. Substance is non-combustible but reacts with many metals to form explosive hydrogen gas. Use water spray to keep fire-exposed containers cool. Containers may explode when heated.

## 6. Accidental Release Measures

**STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED:** Contain spilled liquid with sand or earth. DO NOT use combustible materials such as sawdust. Isolate the hazard area and deny entry to unnecessary and unprotected personnel. Avoid runoff into sewers and waterways. Provide ventilation and approach spill from upwind using proper personal protective equipment as indicated in Section 8. Carefully neutralize spill with sodium bicarbonate (NaHCO<sub>3</sub>). Dispose of according to local, state (provincial) and federal regulations. Do not incinerate closed containers.

## 7. Handling and Storage

**HANDLING:** Wash thoroughly after handling. Use only with adequate ventilation. Avoid prolonged or repeated contact with skin. Wash hands before eating. Remove contaminated clothing and launder before reuse. Follow all MSDS/label precautions even after container is emptied because it may retain product residues. Avoid breathing fumes, vapors, or mist. Avoid contact with eyes, skin and clothing.

**STORAGE:** Keep containers tightly closed. Isolate from heat, electrical equipment, sparks and open flame. Store in a dry, well ventilated place. Keep container tightly closed when not in use.

## 8. Exposure Controls/Personal Protection

**ENGINEERING CONTROLS:** Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. Prevent build-up of vapors by opening all doors and windows to achieve cross-ventilation. Provide general dilution of local exhaust ventilation in volume and pattern to keep TLV of hazardous ingredients below acceptable limits.

**RESPIRATORY PROTECTION:** A respiratory protection program that meets OSHA 1910.134 and ANSI Z88.2 requirements must be followed whenever workplace conditions warrant a respirator's use.

**SKIN PROTECTION:** Use impervious gloves to prevent skin contact and absorption of this material through the skin. Nitrile or Neoprene gloves may afford adequate skin protection. Use gloves to prevent prolonged skin contact.

**EYE PROTECTION:** Use safety eyewear designed to protect against splash of liquids.

**OTHER PROTECTIVE EQUIPMENT:** Refer to safety supervisor or industrial hygienist for further information regarding personal protective equipment and its application. Refer to safety supervisor or industrial hygienist for further guidance regarding types of personal protective equipment and their applications.

**HYGIENIC PRACTICES:** Wash thoroughly with soap and water before eating, drinking or smoking. Remove contaminated clothing immediately and launder before reuse.

## 9. Physical and Chemical Properties

<b>Vapor Density</b>	Heavier than Air	<b>Odor:</b>	Amine
<b>Appearance:</b>	Liquid	<b>Evaporation Rate:</b>	Slower than Ether
<b>Solubility in Water:</b>	Slight	<b>Freeze Point:</b>	N.D.
<b>Specific Gravity:</b>	1.032	<b>pH:</b>	N.A.
<b>Physical State:</b>	Liquid		

(See section 16 for abbreviation legend)

## 10. Stability and Reactivity

**CONDITIONS TO AVOID:** Avoid all possible sources of ignition. Avoid contact with strong acid and strong bases. Avoid contact with metals.

**INCOMPATIBILITY:** Incompatible with strong oxidizing agents, strong acids and strong alkalies. Product slowly corrodes copper, aluminum, zinc, and galvanized surfaces

**HAZARDOUS DECOMPOSITION:** By open flame, carbon monoxide and carbon dioxide. When heated to decomposition, it emits acrid smoke and irritating fumes. Decomposition produces hydrogen chloride, chlorine and hydrogen gases.

**HAZARDOUS POLYMERIZATION:** Will not occur under normal conditions.

**STABILITY:** This product is stable under normal storage conditions.

## 11. Toxicological Information

<u>Chemical Name</u>	<u>LD50</u>	<u>LC50</u>
Benzyl Alcohol	1230 mg/kg (Rat, Oral)	1000 ppm (Rat, 8Hr)
4,4'-Methylene-bis-Cyclohexylamine	625 mg/kg (Rat, Oral)	N.E.

## 12. Ecological Information

**ECOLOGICAL INFORMATION:** Product is a mixture of listed components.

## 13. Disposal Information

**DISPOSAL INFORMATION:** Dispose of material in accordance to local, state and federal regulations and ordinances. Do not allow to enter waterways, wastewater, soil, storm drains or sewer systems.

## 14. Transport Information

	<u>Domestic (USDOT)</u>	<u>International (IMDG)</u>	<u>Air (IATA)</u>	<u>TDG (Canada)</u>
<b>UN Number:</b>	N.A.	3066	3066	N.A.
<b>Proper Shipping Name:</b>	Paint Products in Limited Quantities	Paint and Paint Related Products	Paint and Paint Related Products	Paint Products in Limited Quantities
<b>Hazard Class:</b>	N.A.	8	8	N.A.
<b>Packing Group:</b>	N.A.	III	III	N.A.
<b>Limited Quantity:</b>	No	Yes	No	No

## 15. Regulatory Information

### U.S. Federal Regulations:

#### CERCLA - SARA Hazard Category

This product has been reviewed according to the EPA 'Hazard Categories' promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the following categories:

Acute Health Hazard, Chronic Health Hazard

#### Sara Section 313:

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendment and Reauthorization Act of 1986 and 40 CFR part 372:

No Sara 313 components exist in this product.

#### Toxic Substances Control Act:

This product contains the following chemical substances subject to the reporting requirements of TSCA 12(B) if exported from the United States:

No TSCA 12(b) components exist in this product.

### International Regulations:

#### CANADIAN WHMIS:

This MSDS has been prepared in compliance with Controlled Product Regulations except for the use of the 16 headings.

Canadian WHMIS Class: D2B E

## 16. Other Information

#### HMIS Ratings:

Health: 3 Flammability: 1 Physical Hazard: 1 Personal Protection: X

#### NFPA Ratings:

Health: 3 Flammability: 1 Instability 1

VOLATILE ORGANIC COMPOUNDS, g/L: 539,888

REASON FOR REVISION: Regulatory Update

Legend: N.A. - Not Applicable, N.E. - Not Established, N.D. - Not Determined

No Information