RUST-OLEUM AMERICAN ACCENTS

TECH DATA SHEET

CRACKLE SPRAY PAINT KITS

DESCRIPTION	A two-step spray application designed to produce a crackled paint finish.
USES	Transform wood surfaces into the warm weathered look of an antique heirloom.
APPEARANCE	Flat and crackled
RECOMMENDED PRIMER	American Accents® 7980 aerosol primer
PACKAGING	Kit contains two 12 oz cans - 1 base and 1 top coat
SURFACE PREPARATION	Remove all dirt, grease, oil, salt or other contaminants by washing the surface with detergent or other suitable cleaner. Rinse thoroughly with fresh water and allow to fully dry. Scrape and wire brush or power tool clean to remove loose rust, scale, and deteriorated coatings. Scarify previously painted coatings or smooth surfaces to promote adhesion. Test for compatibility with existing coating.
APPLICATION	Apply only when air and surface temperature is above 50°F (10°C). Use in properly ventilated area. Spraying can produce a fog that will travel. Protect surrounding area, clothing and skin from overspray. Do not use near open flame. Prime porous substrates such as pottery, plaster and bare wood to seal the surface. Wait 24 hours after priming to apply the top coat. Apply lighter coats of base and top coat for a smaller crackle, and heavier coats for a larger crackle. May apply American Accents 7902 Matte Clear for protection from moisture and for easy dusting. Not for outdoor exposure.

PHYSICAL PROPERTIES (Calculated values are shown and may vary slightly from the actual manufactured material)

RESIN TYPE		Base Coat - nitrocellulose Top Coat – lacquer
SOLVENTS		Acetone, Xylene, Toluene, Ketones, Acetates, Naphtha
VOLATILE ORGANIC COMPOUNDS		Maximum 60% by wt.
WEIGHT PER GALLON		8 – 10.5 lb.
WEIGHT PER LITER		0.96 – 1.26 kg
SOLIDS BY WEIGHT		30 – 44 %
SOLIDS BY VOLUME		25 – 31 %
RECOMMENDED DRY FILM THICKNESS PER COAT		1.5 mils (38 µ)
WET FILM TO ACHIEVE DFT		5 - 6 mils (126 - 152 µ)
PRACTICAL COVERAGE		Approximately 7 sq. ft./can (.54-.63 M^2/can)
DRY TIMES @ 70°F (21°C) and 50% RH	Tack Free	15 minutes
	Handle	30 minutes
	Recoat	½ hr. between base coats; 1 hour before top coat

DRY HEAT RESISTANCE	200°F (94° C)
SHELF LIFE	5 Years

SAFETY (For additional information, see MSDS)

FLASH POINT LEAD-FREE	-156º F (-144º C)