

STOPS RUST[®] SATIN SPRAYS

DESCRIPTION AND USES

Rust-Oleum® Stops Rust® Satin Sprays are designed to provide a durable protective coating with excellent resistance to rust, and excellent resistance to abrasion, fading, chipping, and dulling. This classic low sheen finish is ideal for indoor and outdoor projects. These sprays apply easily, provide excellent coverage and dry fast to a tough attractive finish. It features a comfort tip with a wider finger pad to reduce fatigue caused by continuous spraying and an anyangle tip which allows you to spray at any angle. Not for use on galvanized metal.

PRODUCTS

SKU	DESCRIPTION (12 Ounce Aerosol)		
7720830	Sage		
7728830	Navy Blue		
7730830	Teal		
7732830	Hunter Green		
7737830	Spruce Green		
7739830	Charcoal Green		
7749830	Dark Hunter Green		
7758830	Almond		
7760830	Heritage Red		
7767830	Redwood		
7772830	Putty		
7774830	Chestnut Brown		
7777830	Black		
7791830	White		
7793830	Shell White		
241237	Dark Olive		
241238	Dark Taupe		
241239	Dark Brown		
241250	Old Brick		
241251	Cayenne Red		
241252	Lake Blue		
248632	American Red		
248633	Indigo		
248635	Cabernet		
250896	Amber		
276270	Sapphire		
276271	French Beige		
300115	Classic Navy		
312819	Coastal Gray		
312820	Newberry		
350337	Vintage Teal		
350418	Parisian Gray		
347023	Fire Red		

PRODUCT APPLICATION

Use outdoors or in a well-ventilated area such as an open garage. Use when temperature is between 50°-90°F (10°-32°C) and humidity is below 65% to ensure proper drying. Do not apply to surfaces that, when heated, exceed 200°F (93°C) or galvanized metal. Avoid spraying in very windy, dusty conditions. Cover surrounding area to protect from spray mist.

SURFACE PREPARATION

Remove all dirt, grease, oil, salt and chemical contaminants by washing the surface with a commercial detergent, or other suitable cleaning method. Rinse with fresh water and allow to thoroughly dry. Remove loose paint and rust with a wire brush or sandpaper. Previously coated surfaces must be sound and in good condition. Smooth, hard, or glossy finishes should be scarified by sanding to create a surface profile.

WARNING! If you scrape, sand or remove old paint from any surface, you may release lead paint dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE; ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to www.epa.gov/lead.

PRIMING

Use of a Stops Rust[®] Primer provides added corrosion protection, superior adhesion and hiding and is especially recommended for bare wood and metal. The following primers are recommended.

7769830	Rusty Metal Primer
7780830	Clean Metal Primer
2081830	Light Gray Auto Primer
2067830	Red Auto Primer
2089830	Dark Gray Auto Primer

Form: GDH-918 Rev.: 022819



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PRODUCT APPLICATION (cont.)

APPLICATION

Shake can vigorously for one minute after mixing ball begins to rattle. If mixing ball fails to rattle DO NOT STRIKE CAN. Contact Rust-Oleum. Shake often during use. Hold can upright 10-16" from surface and spray in a steady back-and-forth motion, slightly overlapping each stroke. Keep the can the same distance from the surface. Keep the can in motion while spraying. Apply 2 or more light coats a few minutes apart to avoid runs and sags. Do not use near open flame.

DRY AND RECOAT TIMES

Based on 70°F (21°C) 50% relative humidity. Allow more time at cooler temperatures. Dries tack free in 2-4 hours, to handle in 5-9 hours and fully dry in 24 hours. Primers may be top coated immediately. Apply a second coat or clear coat within 1 hour or after 48 hours.

CLEAN UP

Wipe off tip before storing. Clean up wet paint with Xylene or mineral spirits. Throw away empty can in trash pickup. Do not burn or place in home trash compactor.

CLOGGING

If valve clogs, twist and pull off spray tip and rinse it in a solvent such as mineral spirits. Do not stick a pin or other objects into the stem.

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PHYSICAL PROPERTIES

		SATIN SPRAY FINISHES
Resin Type		Oil modified Alkyd
Pigment Type		Varies with color
Solvents		Acetone, Aromatic Hydrocarbons, Xylene
MIR		0.95 Max
Fill Weight		12 ounces
Recommended Dry Film Thickness (DFT) Per Coat		1.0-2.0 mils (25-50µ)
Practical Coverage at Recommended DFT (assumes 15% material loss)		6-10 sq.ft./can (0.6-0.9 m²/can)
Dry Times at 70-80°F (21-27°C) and 50% Relative Humidity	Touch	2-4 hours
	Handle	5-9 hours
	Recoat	Before 1 hour or after 48 hours
Dry Heat Resistance		200°F (93°C)
Shelf Life		5 years
Flash Point		-156°F (-104°C)
Safety Information		For additional information, see SDS

Calculated values are shown and may vary from the actual manufactured material.

The technical data and suggestions for use contained herein are correct to the best of our knowledge, and offered in good faith. The statements of this literature do not constitute a warranty, express, or implied, as to the performance of these products. As conditions and use of our materials are beyond our control, we can guarantee these products only to conform to our standards of quality, and our liability, if any, will be limited to replacement of defective materials. All technical information is subject to change without notice.

Phone: 877-385-8155

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