



**VARATHANE®
WOOD FILLER**

DESCRIPTION AND USES

Varathane® Wood Filler can be sanded, stained, top-coated or painted. Apply to defects in wood, including cracks, scratches, gouges and nail holes. Dries hard and will not shrink or crack. When cured, it will accept nails and screws. It can be used on bare, stained, or finished wood. It is suitable for repairing furniture, cabinets, trim and even wood floors.

PRODUCTS

3.5 oz. Tube	Description
215198	Cherry
215199	Fruitwood
215202	Natural
215210	Colonial Maple
215211	Dark Maple
215212	Red Mahogany
215213	Golden Oak
215214	Dark Walnut

PRODUCT APPLICATION

SURFACE PREPARATION

Prepare bare wood for staining by sanding in the direction of the grain. Begin with #120 grit sandpaper and progress through #150, #180 and #220 grits. Remove all sanding dust with a vacuum or clean rag dampened with mineral spirits.

WARNING! If you scrape, sand or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH-approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to www.epa.gov/lead.

PRODUCT APPLICATION (cont.)

APPLICATION

Stain Application on Bare Wood - Prior to staining bare wood, ensure filler is completely dry and has been sanded to a smooth and even finish. Apply stain following manufacturer's directions. Allow stain to dry before top coating. Sand the filler smooth using #240 to #280 grit sandpaper before staining or top coating.

Application of Wood Filler - Knead tube well before using. Squeeze out a liberal amount of wood filler directly in crack or other defect. Using a plastic putty knife, spread filler evenly across surface and press firmly in place. Replace lid tightly after each use.

DRY TIME

Dry time of product depends on depth of scratch or repair. Most repairs will dry within 2 hours. If more than one filling is required, allow sufficient dry time between coats.

PROTECTING YOUR PROJECT

Use Varathane Polyurethane to protect your project.

**TECHNICAL DATA****VARATHANE® WOOD FILLER****PHYSICAL PROPERTIES**

		WOOD FILLER
Resin Type		Elastomeric Acrylic Emulsion
Pigment Type		Silica
Solvents		Water
Weight	Per Gallon	14.7-15.5 lbs.
	Per Liter	1.79-1.85 kg
Solids	By Weight	77.1-80.4%
	By Volume	58.0-65.0%
Volatile Organic Compounds		60 g/l
Recommended Dry Film Thickness (DFT) Per Coat		NA
Wet Film to Achieve DFT (unthinned material)		NA
Practical Coverage at Recommended DFT (assumes 15% material loss)		Varies with wood type and depth of scratch or repair.
Dry Times at 70-80°F (21-27°C) and 50% Relative Humidity	Touch	1 hour
	Handle	1 hour
	Recoat	2 hours
Shelf Life		3 years
Flash Point		>200°F (93°C)
Safety Information		For additional information, see SDS

The technical data and suggestions for use contained herein are correct to the best of our knowledge, and offered in good faith. The statements of this literature do not constitute a warranty, express, or implied, as to the performance of these products. As conditions and use of our materials are beyond our control, we can guarantee these products only to conform to our standards of quality, and our liability, if any, will be limited to replacement of defective materials. All technical information is subject to change without notice.