

RUST-OLEUM®



8300 SYSTEM

OVERKOTE® PLUS CB

NOVOLAC EPOXY COVE BASE

DESCRIPTION AND USES

OverKote® Plus CB is a heavy-duty cove base, designed to provide a slightly curved or radius transition from the floor to the wall, making a more attractive and easily cleaned surface. OverKote Plus CB is formulated the same as the material for the floor. This data sheet is written with the assumption that products and instructions for the OverKote Plus System is already on hand.

OverKote Plus CB is suitable for use in chemical processing, pulp & paper, food & beverage, secondary containment, tank farms, trench liners, sump lining, plating facilities and battery storage areas.

This CPS Type II product is typically installed by factory trained contractors. Be sure you are fully aware of all application procedures and have all the required equipment available prior to beginning the installation of this product.

FEATURES AND BENEFITS

CORROSION RESISTANCE

OverKote Plus CB is resistant to a wide range of chemicals. For more detailed chemical resistance information, refer to the Heavy-Duty Concrete Flooring Solutions Guide.

PACKAGING AND COVERAGE

OverKote Plus CB is packaged in a 5-Gallon kit: 40 Linear Feet (4" height at 1/8") or 20 Linear Feet (4" height at 1/4").

AVAILABLE COLORS

8300 System OverKote Plus CB is available in twelve standard colors. Custom colors are available upon request. Refer to the Rust-Oleum color chart.

40 Linear Ft. Kit	Description
236410	Natural
236413	National Blue
236415	Light Green
236417	Safety Yellow
236419	Tile Red
236421	Black
236423	Dunes Tan
236425	Dark Gray
236427	Light Gray
236429	Navy Gray
236421	White
241686	Super Light Gray

EQUIPMENT AND SUPPLIES

- Chalk line marker
- Electric drill motor with Jiffler mixing attachment
- M-60 Bucket mixer
- 3"x12" steel finishing trowel
- Coving trowel
- Type L or J cove strip (J preferred)
- Screws, nails, hot melt glue or contact adhesive
- Brushes (for applying primer)
- Mohair or foam roller (topcoating the cove base)
- Duct tape
- IPA, xylene

PRODUCT APPLICATION

USE OF COVING STRIP

A 1/8" or 1/4" J or L strip may be used. J or L strips are normally used in termination of sheet goods (linoleum, etc.). Snap a chalk line at the desired cove height. The strip fastening procedure will vary, depending on material construction of the wall. If the wall is plaster or FRP board, secure the cove strip with screws into the wall studs. Hot melt glue or contact adhesive may be used instead on FRP board. If the wall is plywood or concrete, choices are nails, power fasteners, hot melt glue or contact cement.

PRIMING

After the termination strips have been securely fastened, the wall may be masked above the strip for neatness. Apply a prime coat of Prime & Seal Primer according to product instructions. Brush and/or roll a liberal coat of primer, repeating as necessary on wallboard, plywood, FRP or porous concrete. Do not apply more primer than can be completed in 30 minutes. The cove base must be applied into the primer while it is wet.

MIXING EQUIPMENT

Use a 5 gallon bucket mixer that rotates the pail and has a side and bottom scraping attachment.

Important: Hand mixing will produce inconsistent results and is not an approved method.

MIXING

The pre-measured kit is mixed in a 5-gallon pail using the M-60 direct drive bucket mixer which has side and bottom scraping action and timer. The entire pre-measured contents of both part A (resin) and part B (activator) are emptied into a 5-gallon pail. This pail is properly positioned onto the bucket mixer and the material is blended for one minute with a drill motor and Jiffler mixer attachment. After the part A (resin) and part B (activator) have been properly blended, the contents of one 35 pound bag of part C (710 silica sand) is added slowly and completely mixed for one minute using the M-60 direct drive bucket mixer.



TECHNICAL DATA

8300 SYSTEM OVERKOTE® PLUS NOVOLAC EPOXY COVE BASE

PRODUCT APPLICATION (cont.)

APPLICATION

The base horizontal transition is performed by placing duct tape 2" away from the wall. Place an appropriate amount of mixed material on the floor parallel to the cove strip. Using a steel finishing trowel, push the material up onto the wall to the termination strip at a thickness of 1/8" or 1/4". Pull the material out onto the floor to the edge of the wet primed surface.

Using a coving trowel of the desired height and a radius (1-1/2" is standard), first make a closing pass (10° angle). Then make a second pass with the same trowel (3-5°) to complete the basic cove strip. Finish by feathering the horizontal material down and bring the flooring material up to it.

NOTE: Applying a small amount of IPA or xylene to the coving trowel during the finishing passes will help to smooth and close the coving material.

FINISHING

The cove base will need to be sealed or glaze coated, following normal OverKote Plus application procedures. This will provide a smooth surface which will help prevent accumulation of dust and debris during facility operation.

CLEAN UP

Equipment can be cleaned with xylene, IPA, Pure Strength 3599 Cleaner/Degreaser if done immediately. If the material has hardened on equipment, it should be soaked overnight in methylene chloride.

SAFETY

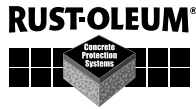
SAFETY

OverKote Plus CB contains amine curing agents. Avoid skin contact. In case of eye contact or ingestion, contact a physician immediately. Wear proper personal protective equipment. OverKote Plus CB is intended for industrial use only. This product should not be used by untrained or non-professional personnel.

MATERIAL SAFETY DATA SHEETS

The Material Safety Data Sheets can be found at www.rustoleum.com. It is strongly recommended that the Material Safety Data Sheets be read by all persons OverKote Plus CB.

If there are any questions on the use of this product, please consult our technical service department.



TECHNICAL DATA

8300 SYSTEM OVERKOTE® PLUS NOVOLAC EPOXY COVE BASE

PHYSICAL PROPERTIES

		OVERKOTE PLUS CB
Resin Type		Polyamine Converted Epoxy
Pigment Type		Varies depending on color
Solvents		Benzyl Alcohol
Weight*	Per Gallon	9.60-9.65 lbs.
	Per Liter	1.15-1.16 kg
Solids*	By Weight	100%
	By Volume	100%
Volatile Organic Compounds*		<70 g/l (0.58 lbs./gal.)
Practical Coverage at Recommended DFT		40 linear feet (4" height at 1/8") 20 linear feet (4" height at 1/4")
Mixing Ratio		4.8:1 base to activator by volume
Induction Period		None
Pot Life @ 70-80°F (21-27°C) & 50% Relative Humidity		20 minutes
Dry Times at 70-80°F (21-27°C) and 50% Relative Humidity	Light Use	24 hours
	Full Use	24-48 hours
	Full Cure**	4-5 days
Shelf Life		2 years
Flash Point		>200°F (93°C)
Safety Information		CAUSES NOSE, THROAT, EYE AND SKIN IRRITATION. CAUSES EYE AND SKIN BURNS. HARMFUL IF SWALLOWED. MAY CAUSE ASTHMA, SKIN SENSITIZATION OR OTHER ALLERGIC RESPONSES. FOR INDUSTRIAL OR COMMERCIAL USE ONLY. KEEP OUT OF REACH OF CHILDREN. SEE THE PRODUCT MATERIAL SAFETY DATA SHEET (MSDS) AND LABEL WARNINGS FOR ADDITIONAL SAFETY INFORMATION.

* Activated material

**Coating achieves its full physical and chemical resistant properties.

Calculated values are shown and may vary slightly from the actual manufactured material.

The technical data and suggestions for use contained herein are correct to the best of our knowledge, and offered in good faith. The statements of this literature do not constitute a warranty, express, or implied, as to the performance of these products. As conditions and use of our materials are beyond our control, we can guarantee these products only to conform to our standards of quality, and our liability, if any, will be limited to replacement of defective materials. All technical information is subject to change without notice.



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