RUST-OLEUM® HIGH PERFORMANCE®

9400 SYSTEM
HIGH GLOSS POLYESTER URETHANE ACCELERATOR

DESCRIPTION AND USES

A special additive for the 9400 System Finishes which speeds the drying time. Use primarily for taping in two-tone work.

The 9400 System Finishes require overnight drying before taping for two-tone work. The addition of 9402 Accelerator will reduce the drying time necessary before taping to three or four hours. In addition, 9402 Accelerator will speed the tack free time of the 9400 Finishes in order to minimize dust and dirt contamination.

9402 Accelerator can be used in conjunction with 9404 Leveling Additive when brushing and rolling. Do not use 9402 when using HS9401 Activator.

APPEARANCE

Thin, clear liquid.

PRODUCTS

SKU	Description
9402730	Accelerator

PACKAGING

8 fluid ounce screw-top cans.

PRODUCT APPLICATION

INSTRUCTIONS

After thoroughly re-dispersing any settled pigment add one 8 oz. can of 9402 Accelerator to the gallon of base component and mix well. Combine the base component with one gallon of 9401 Activator and the two gallons are ready to be applied. Alternatively, 9402 Accelerator may be added to activated 9400 Finishes. The ratio of 4 oz. per gallon should not be varied.

TECHNICAL DATA

9400 SYSTEM HIGH GLOSS POLYESTER URETHANE ACCELERATOR

PHYSICAL PROPERTIES

		9402730 ACCELERATOR	
Composition		A special catalyst blended with ketone and ester solvents	
Pot Life at 70-80°F (21-27°C) and 50% Relative Humidity		8-16 hours (without accelerator); 4-8 hours (with 4 oz. accelerator)	
Dry Times at 70-80°F (21-27°C) and 50% rel. hum.	**Tack-free**	2 hours (without accelerator)	1-2 hours (with 4 oz. accelerator)
	Handle	4-6 hours (without accelerator)	2-3 hours (with 4 oz. accelerator)
	Recoat	Immediately or after 16 hours (without accelerator)	Immediately or after 16 hours (with 4 oz. accelerator)
Shelf Life		5 years	
Mixing Ratio		For 9400 Finish, one 8 oz. can per two gallons of activated material. This ratio should not be exceeded.	
	Contains	No lead has been deliberately added.	
	Warning!	**FLAMMABLE LIQUID AND VAPOR. HARMFUL IF INHALED. MAY CAUSE RESPIRATORY TRACT, EYE AND SKIN IRRITATION. FOR INDUSTRIAL USE ONLY. KEEP OUT OF REACH OF CHILDREN. SEE THE PRODUCT MATERIAL SAFETY DATA SHEET (MSDS) AND LABEL WARNINGS FOR ADDITIONAL SAFETY INFORMATION.**	

Calculated values are shown and may vary slightly from the actual manufactured material.

The technical data and suggestions for use contained herein are correct to the best of our knowledge, and offered in good faith. The statements of this literature do not constitute a warranty, express, or implied, as to the performance of these products. As conditions and use of our materials are beyond our control, we can guarantee these products only to conform to our standards of quality, and our liability, if any, will be limited to replacement of defective materials. All technical information is subject to change without notice.

RUST-OLEUM INDUSTRIAL BRANDS

Rust-Oleum Corporation
11 Hawthorn Parkway
Vernon Hills, Illinois 60061
An RPM Company

Phone: 877•385•8155
www.rustoleum.com/industrial

Form: 2007990
Rev.: 050313