



## S30 SYSTEM GRIPTec™ ACRYLIC PRIMER

### DESCRIPTION

Rust-Oleum® Sierra Performance™ Griptec™ is a zero VOC, zero HAP, very low odor adhesion promoting acrylic primer for smooth surfaces.

Griptec is suitable for concrete, masonry, non-ferrous metal, galvanized steel, plastic, wallboard, wood, plaster, stucco, and previously coated surfaces. It can be used for both interior and exterior applications. Since this coating is very low odor during application, it is ideal for use in warehouses, schools, healthcare facilities, food service areas, office buildings, hotels or in any area where odors are an issue.

For steel substrates use Sierra MetalMax™ DTM Acrylic Enamel.

Griptec™ is suitable for use in USDA regulated facilities provided it is topcoated with a finish that complies with the USDA FSIS regulatory sanitation performance standards for food establishment facilities.

APPEARANCE: Flat finish.

### PRODUCTS

1-Gallon	5-Gallon	Description
208028	208029	White
208555	208030*	Gray

\* Made-To-Order only. Contact Rust-Oleum Customer Service for details.

### COMPANION PRODUCTS

#### RECOMMENDED TOP COATS

Sierra Beyond™ Multi-Purpose Acrylic Enamel

### PRODUCT APPLICATION

#### SURFACE PREPARATION

**ALL SURFACES:** Remove all dirt, grease, oil, salt and chemical contaminants by washing the surface with industrial Pure Strength® Cleaner/Degreaser, commercial detergent or other suitable cleaner. Rinse thoroughly with fresh water and allow to fully dry. If any mold or mildew is present on the surface clean further with one quart of household bleach added to a gallon of water. Rinse with clean water. Severely mildewed areas should be cleaned with a chlorinated cleansing powder and thoroughly rinsed with water. All surfaces must be dry at time of application.

**GALVANIZED STEEL:** New galvanized steel should be solvent cleaned to remove all post galvanizing treatments such oil, grease, or wax. Old or existing galvanized steel should be thoroughly washed to remove all surface contaminants.

**CONCRETE AND MASONRY:** Hand or power tool clean to remove all loose or unsound concrete, masonry, or previous coating. Very dense, non-porous concrete should be acid etched or abrasive blasted to remove the laitance layer and create a surface profile. Allow new concrete to cure for 30 days before coating.

**PREVIOUSLY COATED:** Previously coated surfaces must be sound and in good condition. Smooth, hard, or glossy finishes should be scarified by sanding to create a surface profile. Griptec Primer is compatible with most coatings, but a test patch is suggested.



## TECHNICAL DATA

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### PRODUCT APPLICATION (cont.)

#### APPLICATION

Mix thoroughly. Apply only when air and surface temperatures are between 50°-100°F (10°-38°C), the relative humidity is no greater than 85%, and surface is at least 5°F (3°C) above dew point. Dry times may be effected by extremely high or low relative humidity. Ensure fresh air entry during application and drying. The Griptec primer is immediately sandable when dry.

#### TINTING

Griptec White can be tinted with Rust-Oleum 2030 Water-based Colorants or other high quality water-based or universal colorants, however these colorants will slightly increase VOC, but if used at the recommended levels, the VOC will not exceed 100 g/l. Use Evonik COLORTREND® PLUS 802 colorants to maintain zero VOC. Use up to 2 oz. per gallon.

#### EQUIPMENT RECOMMENDATIONS

BRUSH: Use a good quality synthetic bristle brush.

#### AIR-ATOMIZED SPRAY: (pressure feed only)

<u>Fluid Tip</u>	<u>Fluid Delivery</u>	<u>Atomizing Pressure</u>
0.055-0.070	10-16 oz./min.	25-60 psi

#### AIRLESS SPRAY:

<u>Fluid Pressure</u>	<u>Fluid Tip</u>	<u>Filter Mesh</u>
1800-3000 psi	0.013-0.017	100

#### CLEAN-UP

Clean up with soap and water and dispose of all waste material in a proper manner and in accordance with local waste regulations. Consult with local environmental regulations for appropriate method of disposal and/or recycling of paint and empty container.

### PERFORMANCE CHARACTERISTICS

#### PENCIL HARDNESS

METHOD: ASTM D3363

RESULT: HB

#### IMPACT RESISTANCE (direct)

METHOD: ASTM D2794

RESULT: >100 in.lbs.

#### ADHESION

RESULT: Excellent (wall bound, stucco, cement, wood, ABS plastic, non-ferrous metal, previously painted surfaces)

See the Rust-Oleum Industrial Brands Catalog (Form #206275) for chemical and corrosion resistance.



## TECHNICAL DATA

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### PHYSICAL PROPERTIES

Resin Type		Acrylic
Pigment Type		Titanium dioxide, kaolin
Solvents		Water
Weight	Per Gallon	10.0 lbs.
	Per Liter	1.2 kg
Solids	By Weight	52%
	By Volume	40%
Viscosity		100-110 KUs
Volatile Organic Compounds		0†
Recommended Dry Film Thickness (DFT) Per Coat		1-3 mils (25-75μ)
Wet Film to Achieve DFT		2.5-7.5 mils (62.5-187.5μ)
Theoretical Coverage at 1 mil DFT (25μ)		640 sq. ft./gal. (15.8 m <sup>2</sup> /l)
Practical Coverage at Recommended DFT (assumes 15% material loss)		180-545 sq. ft./gal. (4.4-13.4 m <sup>2</sup> /l)
Dry Times at 70°-80°F(21°-27°C) and 50% relative humidity	Tack-free	30 minutes
	Sandable	1-2 hours
	Recoat	1-2 hours, allow 12-24 hours before recoating if used on bleeding wood like redwood or cedar
Dry Heat Resistance		200°F (93°C)
Shelf Life		3 years
Safety Information	Formulation	Lead-free/Solvent-free
	Warning!	<b>PROTECT FROM FREEZING</b>

Calculated values are shown and may vary slightly from the actual manufactured material.

†Measured by EPA Test 24.

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