

• TRUSTED QUALITY SINCE 1921 •



**RUST-OLEUM®
ACRYLIC ENAMEL 2X COVERAGE**

DESCRIPTION AND USES

Rust-Oleum® Acrylic Enamel 2X is designed on average to provide twice the coverage on metal, most plastic and wood compared to competitive general purpose spray paints. This general purpose paint covers with less spray passes which allows projects to be completed faster and easier. Rust-Oleum Acrylic Enamel 2X features an any angle spray which allows you to spray in any direction, even upside down. A comfort spray tip with a wider finger pad to reduce fatigue caused by continuous spraying.

TIP: Some plastics made of polyethylene are manufactured in a way that may hinder maximum paint adhesion. Test paint in a hidden area first.

PRODUCTS

SKU	DESCRIPTION (12 Oz. Aerosol)
271903	Gloss Black
271913	Gloss Clear
271915	Semi-Gloss Black
271918	Flat Black
271919	Gloss White
271920	Gloss Red
271921	Gloss Orange
271942	Gloss Blue
314030	Aluminum
316890	Gloss Yellow

PRODUCT APPLICATION

SURFACE PREPARATION

Clean all surfaces with soap and water. Rinse thoroughly with fresh water and allow to thoroughly dry. Remove loose paint and rust with a wire brush or sandpaper. Lightly sand glossy surfaces.

WARNING! If you scrape, sand or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN YOUNG CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH-approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to www.epa.gov/lead.

PRIMING

Use of a Painter's Touch® primer provides excellent adhesion and hiding and is especially recommended for bare wood and metal. The following primers are recommended:

249086	Red Primer
249088	Gray Primer
249846	Black Primer
249058	White Primer

PRODUCT APPLICATION (cont.)

APPLICATION

Use outdoors or in a well ventilated area such as an open garage. Use when temperature is between 50°F (10°C) and 90°F (32°C) and humidity is below 65% to ensure proper drying. Do not apply to surfaces, when heated, exceed 200°F (93°C). Do not apply to galvanized metal. Avoid spraying in very windy and dusty conditions. Cover surrounding area to protect from spray mist.

Shake can vigorously for one minute after the mixing ball begins to rattle. If mixing ball fails to rattle DO NOT STRIKE CAN. Contact Rust-Oleum. Shake often during use. Hold can upright 10-16" from surface and spray in a steady back-and-forth motion, slightly overlapping each stroke. Keep the can the same distance from the surface. Keep the can in motion while spraying. Apply two or more light coats a few minutes apart to avoid drips and runs. **Do not use near open flame.**

DRY & RECOAT TIMES

Dry and recoat times are based on 70°F and 50% relative humidity. Allow more time at cooler temperatures. Dries to touch in 20 minutes, to handle in 1 hour, and is fully dry in 24 hours. Apply a second coat or clear coat within 1 hour or after 48 hours. Apply the clear coat in 2-3 light coats a few minutes apart.

NOTE: On plastic, maximum paint adhesion and durability is achieved in 5-7 days.

CLEAN-UP

Wipe off tip before storing. Clean-up wet paint with xylene or mineral spirits. Properly discard empty container. Do not burn or place in home trash compactor.

CLOGGING

If the valve clogs, twist and pull off spray tip and rinse in a solvent such as mineral spirits. Do not insert any object into can valve opening.

	TECHNICAL DATA	ROC-89
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PHYSICAL PROPERTIES

		ACRYLIC ENAMEL 2X COVERAGE
Resin Type		Acrylic Modified Alkyd
Pigment Type		Varies with Color
Solvents		Acetone, N-Butane, n-Butyl Acetate, Naphtha, Xylene
MIR		Gloss & Non-Flats – 0.95 Max Flats – 0.80 Max Clear – 0.85 Max
Fill Weight		12 ounces
Recommended Dry Film Thickness (DFT) per Coat		1.0-2.0 mils (25-50µ)
Practical Coverage at Recommended DFT (assumes 15% material loss)		10-12 sq. ft./can (0.9-1.1 m ² /can)
Dry Times at 70-80°F (21-27°C) and 50% Relative Humidity	Touch	20 minutes
	Handle	1 hour
	Recoat	Within 1 hour or after 48 hours
Dry Heat Resistance		200°F (93°C)
Shelf Life		5 years
Flash Point		-156°F (-104°C)
Safety Information		For additional information, see SDS

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