



STOPS RUST® PRIMER BRUSH

DESCRIPTION AND USES

Rust-Oleum® Stops Rust® Primers provide a sound base for application of Stops Rust® enamels on heavily rusted steel. Primers provide twice the rust prevention than using enamels alone. The use of primers promotes topcoat adhesion and helps prevent chipping, cracking and peeling. Use of Stops Rust primers eliminates the need for multiple coats of enamel finish. Not for use of galvanized steel.

PRODUCTS

Quarts	1/2 Pints	DESCRIPTION
7769502	7769730	Rusty Metal Primer
7780502	7780730	Clean Metal Primer

PRODUCT APPLICATION

PAINTING CONDITIONS

Apply only when air and surface temperatures are between 50-90°F (10-32°C) and humidity is below 85% to ensure proper drying. Do not apply to surfaces that will exceed 200°F (93°C). Do not use on galvanized steel.

SURFACE PREPARATION

ALL SURFACES: Remove all dirt, grease, oil, salt and chemical contaminants by washing the surface with a commercial detergent or other suitable cleaning method. Rinse thoroughly with fresh water and allow to fully dry. All surfaces must be dry at time of application.

STEEL: Scrape and wire brush or power tool clean to remove loose rust, scale and deteriorated previous coatings. Use 7769 Rusty Primer for sound rusted or clean metal before application of a finish coat. 7780 White Clean Primer is best for clean metal but may be used on sound rusted metal as well.

PREVIOUSLY COATED: Previously coated surfaces must be sound and in good condition. Smooth, hard, or glossy finishes should be scarified by sanding to create a surface profile. The Stops Rust Primers are compatible with most coatings, but a test patch is suggested.

WARNING! If you scrape, sand or remove old paint from any surface, you may release lead paint dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE; ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to www.epa.gov/lead.

PRODUCT APPLICATION (cont.)

APPLICATION

Before using, stir thoroughly to ensure any settled pigment is re-dispersed. If necessary, thin the material with mineral spirits. For brush or roller, thin no more than 5% with mineral spirits. Do not thin with gasoline, lacquer thinner, turpentine, etc. Apply with a good quality brush, roller or spray gun.

Brush: Use light, even strokes. Excessive brushing reduces film thickness and protection.

Roller: A 3/8" nap roller should be used on rough surfaces. Cover approximately one square yard at a time. Roll away from previously coated area and work back to it for a uniform appearance. Use a brush on crevices and sharp edges.

Spray Gun: Follow spray gun directions carefully. Always keep the gun ten to twelve inches from the surface and in motion while spraying.

DRY & RECOAT

Dry and recoat times are based on 70°F (21°C) and 50% relative humidity. Allow more time at cooler temperatures and higher humidity. Dries to the touch in 2-4 hours, to handle in 5-9 hours and can be recoated after 24 hours.

CLEAN-UP

Clean brush and tools with Mineral Spirits.

	TECHNICAL DATA	SRT-11
STOPS RUST® PRIMER BRUSH		

PHYSICAL PROPERTIES

		7769 RUSTY METAL PRIMER	7780 CLEAN METAL PRIMER
Resin Type		Oil Modified alkyd	Oil Modified alkyd
Pigment Type		Brown Iron Oxide	Titanium Dioxide
Solvents		Mineral Spirits	Mineral Spirits
Weight	Per Gallon	12.0 lbs.	10.3 lbs.
	Per Liter	1.41 kg	1.23 kg
Solids	By Weight	77.1%	62.3%
	By Volume	48.0%	39.7%
Volatile Organic Compounds		<420 g/l (3.50 lbs./gal.)	<465 g/l (3.90 lbs./gal.)
Recommended Dry Film Thickness (DFT) Per Coat		1.5-2.5 mils (37.5-62.5μ)	1.5-2.5 mils (37.5-62.5μ)
Wet Film to Achieve DFT		3.0-5.0 mils (75-125μ)	4.0-6.0 mils (100-150μ)
Practical Coverage at Recommended DFT		65-110 sq.ft. /qt. (6.4-10.8 m ² /l)	55-90 sq.ft./qt. (5.4-8.8 m ² /l)
Dry Times at 70-80°F (21-27°C) and 50% Relative Humidity	Touch	2-4 hours	2-4 hours
	Handle	5-9 hours	5-9 hours
	Recoat	After 24 hours	After 24 hours
Dry Heat Resistance		200°F (93°C)	
Shelf Life		5 years	
Flash Point		104°F (40°C)	
Safety Information		For additional information, see SDS	

Calculated values are shown and may vary from the actual manufactured material.

The technical data and suggestions for use contained herein are correct to the best of our knowledge, and offered in good faith. The statements of this literature do not constitute a warranty, express, or implied, as to the performance of these products. As conditions and use of our materials are beyond our control, we can guarantee these products only to conform to our standards of quality, and our liability, if any, will be limited to replacement of defective materials. All technical information is subject to change without notice.



Rust-Oleum Corporation
11 Hawthorn Parkway
Vernon Hills, Illinois 60061

Phone: 877-385-8155
www.rustoleum.com

Form: GDH-730
Rev.: 051221