


	<b>TECHNICAL DATA</b>	<b>XIM-15</b>
	<b>X-I-M® X-TENDER™ FLOW AND LEVELING ADDITIVE</b>	

## DESCRIPTION AND USES

XIM® X-Tender™ is a slowly evaporating solvent blend, designed to “retard” or slow down the drying of fast oil-based and solvent-based paints and primers. Slowing the dry time can improve the brush and roll application by extending the wet edge time.

X-Tender helps to reduce or eliminate the potential for dry spraying when using conventional or HVLP spray equipment. X-Tender is not designed for use with lacquer or other strong solvent-based paints or primers.

## PRODUCTS

SKU	DESCRIPTION
11031	1-Gallon
1103R2	1-Quart

## PRODUCT APPLICATION

### DIRECTIONS

Thoroughly mix or shake well before using. Add a recommended amount of two (2) ounces per gallon of paint (½ ounce per quart). If the paint or primer is drying too fast, up to 16 ounces (1 pint) can be added per gallon. Always check a small quantity for compatibility and the affect of the coating and the application properties before starting the project.

## PRODUCT APPLICATION (cont.)

### DIRECTIONS (cont.)

X-Tender does not change the final cured film properties. It is non-yellowing and does not alter gloss, adhesion or other physical properties of the paint or primer. X-Tender will increase the VOC content of the paint or primer when added.

### CLEAN-UP

Clean up tools and equipment according to the paint manufacturer's directions. If spilled, contain the material and remove with an inert absorbent. Dispose of contaminated absorbent, container and unused contents in accordance with local, state and federal regulations.

## PHYSICAL PROPERTIES

		<b>X-TENDER</b>
<b>Composition</b>		Hydro-treated Light Distillate, Aromatic Hydrocarbons
<b>Weight</b>	<b>Per Gallon</b>	6.74 lbs.
	<b>Per Liter</b>	0.5 kg
<b>Shelf Life</b>		5 years
<b>Flash Point</b>		80°F (27°C)
<b>Safety Information</b>		For additional information, see SDS

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