



ROCKSOLID® METALLIC ADDITIVE FLOOR COATING SYSTEM

DESCRIPTION AND USES

RockSolid® Metallic Additive should be combined with the RockSolid Universal Base Floor Coating and is designed to create the appearance of high end granite. When combined together this system provides excellent hardness, adhesion and durability on properly prepared concrete. It has excellent resistance to salt, oil, gasoline and other harsh chemicals. This coating contains no VOCs, making it environmentally safe.

RockSolid Metallic Garage Floor Coating can be applied over multiple floor surfaces including tile. (Contact RockSolid Floors for more information).

PRODUCT FEATURES

- Low odor and can be applied indoors
- Formulated without the addition of VOC containing solvent
- Easy mix Burst Pouch (Two part Burst Pouch Technology U.S. Patent Number 8,381,903 B2)
- 96% solids formulation when combined with RockSolid Universal Base (282841)
- 45 minute pot life
- Has excellent self-leveling properties
- 7 day recoat window without sanding (topcoat)
- 24 hour drive on time depending on temperature and humidity

SYSTEM REQUIREMENTS

- Universal Base (282841)
- Metallic Additive (see below)
- Microfiber Roller (201818)

PRODUCTS

SKU	DESCRIPTION (High Gloss)
60070	Cherry Bomb
60071	Copper Pot
60072	Earth Brown
60073	Silver Bullet
306330	Amaretto
306331	Gunmetal
306332	Brilliant Blue
306333	Burnished Gold

PRODUCT APPLICATION

READ INSTRUCTIONS CAREFULLY BEFORE STARTING PROJECT

PRODUCT APPLICATION (cont.)

SURFACE PREPARATION

Moisture Testing - New concrete should be allowed to cure for 30 days before application of any coating. If there is any doubt about the dryness of the concrete, conduct a test by simply taping a piece of 4 mil plastic sheet 18x18" on the bare concrete for 24 hours. Be sure to tape all four sides. After 24 hours, check the concrete for signs of moisture. The concrete substrate will be darker if damp. If moisture is found, allow additional drying time (10-14 days) and repeat the test.

Testing for Sealer - Check for curing compounds or other types of sealers by pouring a small amount of water onto the concrete. If water soaks in, the surface is suitable for coating. If water beads up on the concrete, the surface is not porous and a test application is warranted to ensure proper adhesion will develop. Sanding or mechanical abrading may be required if proper adhesion does not develop.

Previously Coated Floors - Previously coated floors need to be in good condition with proper adhesion to the concrete substrate. Check the adhesion of the previous coating by cutting a small X in the coating using a sharp razor knife. Firmly apply a piece of 5" duct tape over the center of the X cut, and then pull off with a fast snap. If more than 10% of the taped area is removed, the original coating is not bonded well and needs to be removed chemically or mechanically with a grinder.

If the previous coating is well adhered, de-gloss the surface using 40-80 grit sandpaper, vacuum the surface and wipe down using urethane grade MEK prior to application.

WARNING! If you scrape, sand or remove old paint from any surface, you may release lead paint dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE; ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to www.epa.gov/lead.

CONCRETE PREPARATION – For coating over bare concrete

Scrub heavily soiled areas with RockSolid Heavy Duty Degreaser or Rust-Oleum Cleaner & Degreaser (sold separately). Scrub thoroughly, then rinse. Repeat as needed.



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PRODUCT APPLICATION (cont.)

CONCRETE PREPARATION – For coating over bare concrete (cont.)

Mix the concrete etch powder (sold separately) with 2 gallons of water until dissolved. (**DO NOT** add concrete etch directly to paint).

The solution contains a mild citric acid. (**DO NOT** use muriatic acid).

Pre-wet entire floor using a hose; then remove pooled water. Use a plastic watering can to evenly distribute the etch solution over a 10' x 10' section of floor. Scrub vigorously with a bristle brush to loosen dirt and dust. Keep the section wet until it has been etched and rinsed; then move on to the next section.

Once completed, rinse and squeegee the entire floor to remove any traces of etch. **DO NOT** leave pooled water on the floor. Etch will not discolor driveways or harm grass or plants if rinsed thoroughly. Allow the floor to dry thoroughly. Rub your fingers over the dry floor. If dust or powder comes off on your fingers, repeat scrubbing and rinsing until the floor is clean. **Note:** If the floor is not thoroughly cleaned and rinsed, the coating may not adhere properly.

Wood Preparation: Using 80 grit sandpaper, sand the wood surface to remove mill glaze, sealers and/or varnishes. Vacuum and wipe clean with a dry rag and allow to dry completely before coating.

Tile Preparation: Using 60-80 grit sandpaper, completely deglaze the surface. Vacuum and clean the surface with a solvent. Allow to dry completely before coating.

MIXING

MIX ONLY ONE POUCH AT A TIME. Both components and the environment should be pre-conditioned to a minimum of 40°F (4°C) prior to use. Be sure the air and surface temperatures are at least 5° above the dew point.

Place a tarp on the ground and thoroughly mix the material in the pouch by shaking it both up and down and back and forth and squeezing each side of the pouch. Any clumps need to be massaged to break them up to ensure proper blending.

Combine the two components by placing the pouch on the ground and rolling it from the part A side towards the part B side like a tube of toothpaste. This will create pressure in the part A side and force the middle seal to burst, allowing the two components to mix together. Thoroughly mix the materials by shaking the pouch back and forth and squeezing the edges and corners toward the center of the pouch. Mix for 2-3 minutes. Mix only one pouch at a time.

PRODUCT APPLICATION (cont.)

MIXING (cont.)

The product is now activated and must be applied 45 minutes to 1 hour. Once the material is thoroughly mixed, use scissors to cut a corner off the pouch and pour the contents into a 5 quart mixing bucket (sold separately). Add the **RockSolid Metallic Additive (2 oz.)** to the bucket. Mix with a drill motor and mixing blade or stir stick for 3-5 minutes.

APPLICATION

Apply only when air, material and floor temperatures are between 40-90°F (4-32°C). Optimal installation temperature is 55-90°F (13-32°C). Extreme cold application temperatures may slow the cure time. **Do not apply in direct sunlight.** Do not coat the floor if it is raining or if extremely damp conditions exist. The concrete surface must be completely dry at the time of the application to achieve proper adhesion.

Pour the mixed material from the bucket directly onto the floor about a foot from the back corner wall in 4" wide ribbons, about 5' long.

Trim the edges from the poured ribbon of material using a good quality synthetic brush. Roll out the material in 5x5 foot sections for a desired spread rate of 100-125 square feet. Once a strip across the entire back wall has been coated, use the roller to put circular patterns in the coating (like applying wax to a car) to ensure there are not bare spots, and will give the coating an opaque appearance once dry. Repeat mixing and application process for each additional pouch.

COVERAGE RATE

Each Polycuramine pouch covers up to 100-125 square feet. Coverage may vary based on condition and porosity of the concrete.

DRY TIME

Temperature and humidity may affect drying time. Do not walk on the coating while it is still tacky. Surface should be ready for foot traffic in 8-10 hours and vehicle traffic in 24-36 hours depending upon temperature and humidity.

CLEAN-UP

Clean tools and equipment with acetone. Allow unused product to harden in container and dispose according to local regulations.



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PRODUCT APPLICATION (cont.)

THINNING

None required

LIMITATIONS

This product must be installed at the specified spread rates to perform as described. Do not apply in direct sunlight. Do not apply product when the substrate and ambient temperatures are steadily below 40°F (4°C).

SHELF LIFE and STORAGE

Sixty (60) months in factory delivered unopened pouches. Keep away from extreme heat, cold and moisture. Maintain at a proper storage temperature of 45-90°F. Keep out of direct sunlight and away from fire hazards.

PERFORMANCE CHARACTERISTICS

FLEXIBILITY (1/8" MANDREL)

METHOD: ASTM D1737
 RESULT: Pass

HARDNESS SHORE D

METHOD: ASTM D2240
 RESULT: 90

GLOSS @ 60°

METHOD: ASTM D523
 RESULT: >95

ABRASION RESISTANCE

METHOD: ASTM 4060, CS 17, 1,000 gram load
 RESULT: Loss/1000 cycles = 40 mg

 <p>RUST-OLEUM® ROCKSOLID® THE WORLD'S TOUGHEST COATINGS™</p>	TECHNICAL DATA	RSD-43
ROCKSOLID® METALLIC ADDITIVE FLOOR COATING SYSTEM		

PHYSICAL PROPERTIES

		METALLIC ADDITIVE FLOOR COATING SYSTEM
Resin Type		Proprietary Blend of Epoxy, Urethane and Polyurea
Pigment		Varies with color
Solvents		Benzyl Alcohol, 1-Chloro-4-(Trifluoromethyl) Benzene, Nonylphenol, Neopentyl Glycol Diglycidyl Ether
Weight	Per Gallon	8.9-9.1 lbs.
	Per Liter	1.07-1.09 kg
Solids By Volume		96% (when combined with 282841)
Volatile Organic Compounds		<1 g/l
Practical Coverage		One kit covers 100-125 square feet (2.5-3.1m ² /l) (coverage rate can vary depending on texture and porosity of concrete)
Pot Life		45 minutes to 1 hour (depending on temperature and humidity)
Dry Times @ 70-80° F (21-27°C) and 50% Relative Humidity†	Foot Traffic	8-10 hours
	Dry Hard	12-16 hours
	Vehicle Traffic	24-36 hours depending on temperature
Shelf Life		60 months unopened factory delivered pouches
Flash Point		205°F (96°C)
Safety Information		For additional information, see SDS

Calculated values are shown and may vary from the actual manufactured material.

† Dry times will be increase if temperatures are less than 55°F (13°C).

The technical data and suggestions for use contained herein are correct to the best of our knowledge, and offered in good faith. The statements of this literature do not constitute a warranty, express, or implied, as to the performance of these products. As conditions and use of our materials are beyond our control, we can guarantee these products only to conform to our standards of quality, and our liability, if any, will be limited to replacement of defective materials. All technical information is subject to change without notice.



Rust-Oleum Corporation
11 Hawthorn Parkway
Vernon Hills, Illinois 60061

Phone: 800-373-6333
www.rustoleum.com/rocksolid

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