



**X-I-M® PEEL BOND™  
HIGH-BUILD BONDING PRIMER/SEALER**

**DESCRIPTION AND USES**

XIM® Peel Bond™ is a high-build, water-based, bonding primer/sealer formulated to bond to and seal a wide range of construction surfaces. It can reduce cracking and peeling of the topcoat paint by remaining flexible over the life of the paint. It can help reduce the time spent on surface preparation but it is not a substitute for recommended preparation.

Peel Bond is designed for use as a prime coat for wood, plywood, drywall, hardboard and T1-11 siding, as well as other architectural construction materials including; stucco, brick, aluminum, galvanized metal, fiberglass, PVC plastic, PVC siding and previously painted surfaces. It is suitable for use as a penetrating sealer for raw wood and will seal stucco, concrete and plaster also bridging hair-line cracks.

MPI #17, E2, Green Certified, GPS-1. Refer to the MPI website for the most current listing of MPI certified products.

**PRODUCTS**

SKU	DESCRIPTION
11462	5-Gallon Tint Base
11461	1-Gallon Tint Base
11466	1-Quart Tint Base

**PRODUCT APPLICATION**

**SURFACE PREPARATION**

Surfaces must be clean and dry, free from dust, dirt, grease, oil, wax, mildew, rust and other surface contaminants. The surface should be sound and stable. Clean with a strong detergent, rinse and allow to thoroughly dry. Remove all loose and peeling paint. Spot prime areas that require additional filling. Mold or mildew surfaces should be scrubbed with a mixture of one part household bleach and three parts water; then thoroughly rinsed with clean water and allowed to dry. Rotted or damaged wood should be replaced. The moisture content of the wood should be below 15% at application.

**WARNING:** If you scrape, sand, or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH-approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to [www.epa.gov/lead](http://www.epa.gov/lead).

**PRODUCT APPLICATION (cont.)**

**APPLICATION**

Use in a well ventilated area when temperatures are between 40-100°F (4-38°C). It can be applied in high humidity conditions up to 90% relative humidity. Thoroughly mix before using. Do not thin. Apply with a synthetic fiber brush, synthetic pad, ½" synthetic roller, or airless sprayer. Follow manufacturer's instructions when using spray equipment. For airless spraying use a 0.015 to 0.019" tip at 1200 to 1500 psi.

Peel Bond goes on white and dries to a hazy clear. Once it has turned to a hazy clear, it is ready to recoat or topcoat. Minimum recommended film thickness is 4-6 mils dry (15-23 mils wet). It can be applied at heavier films but not to exceed 25-30 mils wet per application.

Topcoat only water-based latex paint or elastomeric coatings. Since Peel Bond remains flexible, do not topcoat with alkyds or other paints that dry to a hard finish such as epoxies or urethanes. Always test a small area first for adhesion and topcoat compatibility.

**NOTE:** Do not use as a primer over silicone caulks.

**NOTE:** Peel Bond will not reattach loose or peeling paint, which must first be removed to create a sound, stable surface. Peel Bond will not resolve underlying moisture problems inherent in or behind the substrate.

**NOTE:** Peel Bond can help fill and level rough surfaces, however, it is not intended as a replacement for wood fillers, caulk or drywall mud.

**TINTING**

Peel Bond can be tinted with up to two ounces of universal colorant per gallon.

**DRY & RECOAT**

Dry and recoat times are based on 70°F (21°C) and 50% relative humidity. Allow more time at cooler temperatures. Thicker coats will take longer to dry. Dries to the touch in 30-60 minutes and can be topcoated in 1-2 hours.

**CLEAN-UP**

Clean up tools and equipment immediately with soap and water. Properly discard empty container.

	<b>TECHNICAL DATA</b>	<b>XIM-02</b>
	<b>X-I-M® PEEL BOND™ HIGH-BUILD BONDING PRIMER/SEALER</b>	

### PHYSICAL PROPERTIES

		PEEL BOND HIGH-BUILD BONDING PRIMER/SEALER
<b>Resin Type</b>		Water-based Acrylic
<b>Pigment Type</b>		Aluminum Silicate, Calcium Carbonate, Crystalline Silica, Zinc Oxide
<b>Solvents</b>		Propylene Glycol, Water
<b>Weight</b>	<b>Per Gallon</b>	9.1 lbs.
	<b>Per Liter</b>	1.09 g/l
<b>Solids</b>	<b>By Weight</b>	32.5%
	<b>By Volume</b>	26.4%
<b>Volatile Organic Compounds</b>		<100 g/l (0.83 lbs./gal.)
<b>Recommended Dry Film Thickness (DFT) per Coat</b>		4.0-6.0 mils minimum (do not exceed 8 mils) 100-150µ minimum
<b>Wet Film to Achieve DFT (unthinned material)</b>		15.0-23.0 mils minimum (do not exceed 30 mils) (375-575µ)
<b>Theoretical Coverage @ 1 mil DFT (25µ)</b>		423 sq. ft./gal. (10.4 m <sup>2</sup> /l)
<b>Practical Coverage at Recommended DFT (assumes 15% material loss)</b>		50-100 sq. ft./gal. (1.2-2.4 m <sup>2</sup> /l) Varies depending on porosity and type of surface
<b>Dry Times at 70-80°F (21-27°C) and 50% Relative Humidity</b>	<b>Touch</b>	30-60 minutes
	<b>Topcoat</b>	40-60 minutes
<b>Shelf Life</b>		5 years
<b>Flash Point</b>		NA – TCC, per ASTM D-56
<b>Storage</b>		Not to exceed 110°F (43°C) Keep from freezing
<b>Safety Information</b>		For additional information, see SDS

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