

**RUST-OLEUM®**

## V2100 SYSTEM HAMMERED AEROSOL

### DESCRIPTION AND USES

Rust-Oleum® High Performance Hammered aerosols produce a hammered texture finish. Ideal for hiding surface imperfections, small dents and scratches. Can be applied directly to metal or over a primer to optimize corrosion protection. Not for use on galvanized steel.

This product complies with USDA FSIS regulatory sanitation performance standards for food establishment facilities. This coating is impervious to moisture and easily cleaned and sanitized.

### PRODUCTS

SKU	Description
209562	Metal Silver
209563	Metal Gold
209564	Metal Dark Bronze
209590	Metal Black

### PACKAGING

Aerosol containers, 15 oz net weight

### COMPANION PRODUCTS

SKU	Description
209566	White Clean Metal Primer
V2169838	Red Primer
V2182838	Gray Primer

### PRODUCT APPLICATION

#### SURFACE PRERARATION

**ALL SURFACES:** Remove all dirt, grease, oil, salt and chemical contaminants by washing the surface with Krud Cutter® Original Cleaner Degreaser or other suitable cleaner. Mold and mildew must be cleaned with a chlorinated cleaner or bleach solution. Rinse with fresh water and allow to dry.

**STEEL:** Hand tool (SSPC-SP-2) or power tool (SSPC-SP-3) clean to remove loose rust, mill scale, and deteriorated previous coatings.

**PREVIOUSLY COATED:** Previously coated surfaces must be sound and in good condition. Smooth, hard, or glossy finishes should be scarified by sanding to create a surface profile. Removal of old paint by sanding, scraping or other means may generate dust or fumes that contain lead.

#### APPLICATION

Use when temperature is above 50°F (10°C) and humidity is below 85% to ensure proper drying. Surface temperature must be between 50-100°F (10-38°C). Use primer on bare or rusted surfaces. Protect surrounding surfaces from overspray. Overspray can carry a significant distance. Shake can for one minute after mixing ball is heard. Hold can 10-14 inches from surface. Apply several light coats a few minutes apart to avoid drips and runs.

#### DRY AND RECOAT TIMES

Dry times are based on 70°F (21°C) and 50% relative humidity. Allow more time in cooler temperatures. Dries tack free in 10-20 minutes and to handle in 1-2 hours. Recoat within 1 hour or after 24 hours. Two coats may be needed on rusted metal.

#### CLEAN UP

Clean valve by turning can upside down and spray for 5 seconds. Some paint will spray out. If clogged, remove tip and clean in thinner. Do not insert any object into can valve opening.



**TECHNICAL DATA**

**V2100 SYSTEM HAMMERED AERSOL**

**PHYSICAL PROPERTIES**

		HAMMERED AEROSOLS
<b>Resin Type</b>		Modified Alkyd
<b>Pigment Type</b>		Varies
<b>Solvents</b>		Acetone, Toluene, Xylene
<b>MIR</b>		Max value of 1.25
<b>Fill Weight</b>		15 oz.
<b>Recommended Dry Film Thickness (DFT) Per Coat</b>		1-2 mils (25-50µ)
<b>Practical Coverage at Recommended DFT</b>		Approximately 14 sq.ft./can (1.3 m <sup>2</sup> /can)
<b>Dry Times at 70-80°F (21-27°C) and 50% Relative Humidity</b>	<b>Tack-free</b>	10-20 minutes
	<b>Handle</b>	1-2 hours
	<b>Recoat</b>	Within 1 hour or after 24 hours
<b>Dry Heat Resistance</b>		200°F (93°C)
<b>Shelf Life</b>		5 years
<b>Safety Information</b>		For additional information, see SDS

Calculated values are shown and may vary slightly from the actual manufactured material.

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