

Safety Data Sheet



1. Identification

Product Name:	XIM 1-GL 2PK TILE DOC B	Revision Date:	11/20/2020
Product Identifier:	4202R1	Supercedes Date:	8/3/2017
Recommended Use:	Epoxy Coating Amine Activator/Part B		
Supplier:	Rust-Oleum Corporation 11 Hawthorn Parkway Vernon Hills, IL 60061 USA	Manufacturer:	Rust-Oleum Corporation 11 Hawthorn Parkway Vernon Hills, IL 60061 USA
Preparer:	Regulatory Department		
Emergency Telephone:	24 Hour Hotline: 847-367-7700		

2. Hazards Identification

Classification

Symbol(s) of Product



Signal Word

Danger

Possible Hazards

38% of the mixture consists of ingredient(s) of unknown acute toxicity.

GHS HAZARD STATEMENTS

Acute Toxicity, Inhalation, category 4	H332	Harmful if inhaled.
Carcinogenicity, category 2	H351	Suspected of causing cancer.
Flammable Liquid, category 2	H225	Highly flammable liquid and vapor.
Reproductive Toxicity, category 2	H361	Suspected of damaging fertility or the unborn child.
STOT, repeated exposure, category 2	H373	May cause damage to organs through prolonged or repeated exposure.
Skin Corrosion, category 1B	H314	Causes severe skin burns and eye damage.
Skin Sensitizer, category 1	H317	May cause an allergic skin reaction.

GHS LABEL PRECAUTIONARY STATEMENTS

P201	Obtain special instructions before use.
P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. NO SMOKING.
P233	Keep container tightly closed.
P260	Do not breathe dust/fume/gas/mist/vapors/spray.
P264	Wash hands thoroughly after handling.
P271	Use only outdoors or in a well-ventilated area.
P272	Contaminated work clothing should not be allowed out of the workplace.
P280	Wear protective gloves/protective clothing/eye protection/face protection.

P301+P330+P331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P302+P352	IF ON SKIN: Wash with plenty of soap and water.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308+P313	IF exposed or concerned: Get medical advice/attention.
P310	If exposed immediately call a POISON CENTER or doctor/physician.
P321	For specific treatment see label.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P370+P378	In case of fire: Use alcohol film forming foam, carbon dioxide, dry chemical, dry sand to extinguish.
P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.
P501	Dispose of contents/container in accordance with local, regional and national regulations.

GHS SDS PRECAUTIONARY STATEMENTS

P240	Ground/bond container and receiving equipment.
P241	Use explosion-proof electrical/ventilating/lighting/equipment.
P242	Use only non-sparking tools.
P243	Take precautionary measures against static discharge.
P363	Wash contaminated clothing before reuse.

3. Composition / Information on Ingredients**HAZARDOUS SUBSTANCES**

<u>Chemical Name</u>	<u>CAS-No.</u>	<u>Wt.% Range</u>	<u>GHS Symbols</u>	<u>GHS Statements</u>
tert-Butyl Acetate	540-88-5	25-50	GHS02	H225
Benzyl Alcohol	100-51-6	10-25	GHS07	H302-312-320-332
Isophorone Diamine	2855-13-2	10-25	GHS05-GHS07	H302-314-317
Xylenes (o-, m-, p- Isomers)	1330-20-7	10-25	GHS02-GHS07	H226-315-319-332
Dipropylene Glycol Monomethyl Ether	34590-94-8	2.5-10	Not Available	Not Available
Ethylbenzene	100-41-4	2.5-10	GHS02-GHS07-GHS08	H225-304-332-351-373
n-Butanol	71-36-3	1.0-2.5	GHS02-GHS05-GHS07	H226-302-315-318-332-335-336
Naphtha (Petroleum), Heavy Aromatic	64742-94-5	1.0-2.5	GHS07-GHS08	H304-312-332
Polymeric Benzotriazole	104810-48-2	0.1-1.0	GHS07	H317
Polymeric Benzotriazole	104810-47-1	0.1-1.0	GHS07	H317
Toluene	108-88-3	0.1-1.0	GHS02-GHS07-GHS08	H225-304-315-332-336-361-373
bis(1,2,2,6,6-Pentamethyl-4-Piperidiny)l Sebacate	41556-26-7	0.1-1.0	GHS07	H317

4. First-Aid Measures

FIRST AID - EYE CONTACT: Immediately flush eyes with plenty of water for at least 15 minutes holding eyelids open. Get medical attention. Do NOT allow rubbing of eyes or keeping eyes closed.

FIRST AID - SKIN CONTACT: Immediately flush skin with plenty of water for at least 15 minutes while removing clothing. Get medical attention immediately. Wash clothing separately before reuse.

FIRST AID - INHALATION: Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get immediate medical attention. Do NOT use mouth-to-mouth resuscitation. If you experience difficulty in breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical assistance immediately.

FIRST AID - INGESTION: If swallowed, do not induce vomiting. If victim is conscious and alert, give 2 to 4 cupfuls of water or milk. Call a physician or poison control center immediately. Never give anything by mouth to an unconscious person. Treat symptomatically and supportively. Aspiration hazard: Do not induce vomiting or give anything by mouth because this material can enter the lungs and cause severe lung damage. Get immediate medical attention. If swallowed, get medical attention. Do not induce vomiting unless advised by a physician. Call nearest Poison Control Center or Physician immediately.

5. Fire-Fighting Measures

EXTINGUISHING MEDIA: Alcohol Film Forming Foam, Carbon Dioxide, Dry Chemical, Dry Sand, Water Fog

UNUSUAL FIRE AND EXPLOSION HAZARDS: Closed containers may explode when exposed to extreme heat due to buildup of steam. Keep containers tightly closed. Isolate from heat, electrical equipment, sparks and open flame. No unusual fire or explosion hazards noted.

SPECIAL FIREFIGHTING PROCEDURES: Water may be used to cool closed containers to prevent pressure buildup and possible autoignition or explosion. Evacuate area and fight fire from a safe distance. Containers can rupture and release highly toxic material if exposed to heat. Substance is non-combustible but reacts with many metals to form explosive hydrogen gas. Use water spray to keep fire-exposed containers cool. Containers may explode when heated.

Special Fire and Explosion Hazard (Combustible Dust): No Information

6. Accidental Release Measures

STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED: Avoid runoff into sewers and waterways. Provide ventilation and approach spill from upwind using proper personal protective equipment as indicated in Section 8. Carefully neutralize spill with sodium bicarbonate (NaHCO₃). Contain spilled liquid with sand or earth. DO NOT use combustible materials such as sawdust. Remove all sources of ignition, ventilate area and remove with inert absorbent and non-sparking tools. Dispose of according to local, state (provincial) and federal regulations. Do not incinerate closed containers. Ventilate area, isolate spilled material, and remove with inert absorbent. Dispose of contaminated absorbent, container, and unused contents in accordance with local, state, and federal regulations.

7. Handling and Storage

HANDLING: Wash thoroughly after handling. Wash hands before eating. Remove contaminated clothing and launder before reuse. Use only with adequate ventilation. Follow all SDS and label precautions even after container is emptied because it may retain product residues. Avoid breathing fumes, vapors, or mist. Avoid contact with eyes, skin and clothing.

STORAGE: Store in a dry, well ventilated place. Keep container tightly closed when not in use. Keep containers tightly closed. Isolate from heat, electrical equipment, sparks and open flame. Do not store above 120 ° F. Store large quantities in buildings designed and protected for storage of NFPA Class II combustible liquids. Keep away from heat, sparks, flame and sources of ignition. Avoid excess heat. Product should be stored in tightly sealed containers and protected from heat, moisture, and foreign materials.

Advice on Safe Handling of Combustible Dust: No Information

8. Exposure Controls / Personal Protection

Chemical Name	CAS-No.	Weight % Less Than	ACGIH TLV- TWA	ACGIH TLV- STEL	OSHA PEL-TWA	OSHA PEL- CEILING
tert-Butyl Acetate	540-88-5	35.0	50 ppm	150 ppm	200 ppm	N.E.
Benzyl Alcohol	100-51-6	20.0	N.E.	N.E.	N.E.	N.E.
Isophorone Diamine	2855-13-2	20.0	N.E.	N.E.	N.E.	N.E.
Xylenes (o-, m-, p- Isomers)	1330-20-7	15.0	100 ppm	150 ppm	100 ppm	N.E.
Dipropylene Glycol Monomethyl Ether	34590-94-8	5.0	100 ppm	150 ppm	100 ppm	N.E.
Ethylbenzene	100-41-4	5.0	20 ppm	N.E.	100 ppm	N.E.
n-Butanol	71-36-3	5.0	20 ppm	N.E.	100 ppm	N.E.
Naphtha (Petroleum), Heavy Aromatic	64742-94-5	5.0	N.E.	N.E.	N.E.	N.E.
Polymeric Benzotriazole	104810-48-2	1.0	N.E.	N.E.	N.E.	N.E.
Polymeric Benzotriazole	104810-47-1	1.0	N.E.	N.E.	N.E.	N.E.
Toluene	108-88-3	1.0	20 ppm	N.E.	200 ppm	300 ppm
bis(1,2,2,6,6-Pentamethyl-4-Piperidiny) Sebacate	41556-26-7	1.0	N.E.	N.E.	N.E.	N.E.

PERSONAL PROTECTION

ENGINEERING CONTROLS: Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. Provide general dilution of local exhaust ventilation in volume and pattern to keep TLV of hazardous ingredients below acceptable limits. Prevent build-up of vapors by opening all doors and windows to achieve cross-ventilation.

RESPIRATORY PROTECTION: A respiratory protection program that meets OSHA 1910.134 and ANSI Z88.2 requirements must be followed whenever workplace conditions warrant a respirator's use. A NIOSH/MSHA approved air purifying respirator with an organic vapor cartridge or canister may be permissible under certain circumstances where airborne concentrations are expected to exceed exposure limits.

Protection provided by air purifying respirators is limited. Use a positive pressure air supplied respirator if there is any potential for an uncontrolled release, exposure levels are not known, or in any other circumstances where air purifying respirators may not provide adequate protection.

SKIN PROTECTION: Use impervious gloves to prevent skin contact and absorption of this material through the skin.

EYE PROTECTION: Use safety eyewear designed to protect against splash of liquids.

OTHER PROTECTIVE EQUIPMENT: Refer to safety supervisor or industrial hygienist for further guidance regarding types of personal protective equipment and their applications.

HYGIENIC PRACTICES: Wash thoroughly with soap and water before eating, drinking or smoking. Remove contaminated clothing immediately and launder before reuse.

Engineering Measures for Combustible Dust: No Information

9. Physical and Chemical Properties

Appearance:	Liquid	Physical State:	Liquid
Odor:	Solvent Like	Odor Threshold:	N.E.
Specific Gravity:	0.930	pH:	N.A.
Freeze Point, °C:	N.D.	Viscosity:	N.D.
Solubility in Water:	Negligible	Partition Coefficient, n-octanol/ water:	N.D.
Decomposition Temp., °C:	N.D.	Explosive Limits, vol%:	0.8 - 14.0
Boiling Range, °C:	98 - 299	Flash Point, °C:	15
Flammability:	Supports Combustion	Auto-Ignition Temp., °C:	N.D.
Evaporation Rate:	Slower than Ether	Vapor Pressure:	N.D.
Vapor Density:	Heavier than Air		

(See "Other information" Section for abbreviation legend)

10. Stability and Reactivity

Conditions to Avoid: Avoid temperatures above 120°F (49°C). Avoid all possible sources of ignition. Avoid contact with metals.

Incompatibility: Incompatible with strong oxidizing agents, strong acids and strong alkalis. Product slowly corrodes copper, aluminum, zinc, and galvanized surfaces.

Hazardous Decomposition: By open flame, carbon monoxide and carbon dioxide. When heated to decomposition, it emits acrid smoke and irritating fumes. Contains solvents which may form carbon monoxide, carbon dioxide, and formaldehyde. Decomposition produces hydrogen chloride, chlorine and hydrogen gases.

Hazardous Polymerization: Will not occur under normal conditions.

Stability: This product is stable under normal storage conditions.

11. Toxicological Information

EFFECTS OF OVEREXPOSURE - EYE CONTACT: Substance causes severe eye irritation. Injury may be permanent. Causes Serious Eye Irritation

EFFECTS OF OVEREXPOSURE - SKIN CONTACT: May be absorbed through the skin in harmful amounts. Causes skin irritation. Allergic reactions are possible. May cause skin sensitization, an allergic reaction, which becomes evident upon re-exposure to this material. Severely irritating; may cause permanent skin damage.

EFFECTS OF OVEREXPOSURE - INHALATION: Harmful if inhaled. High gas, vapor, mist or dust concentrations may be harmful if inhaled. Avoid breathing fumes, spray, vapors, or mist. High vapor concentrations are irritating to the eyes, nose, throat and lungs. Prolonged or excessive inhalation may cause respiratory tract irritation.

EFFECTS OF OVEREXPOSURE - INGESTION: Corrosive and may cause severe and permanent damage to mouth, throat and stomach. Harmful if swallowed.

EFFECTS OF OVEREXPOSURE - CHRONIC HAZARDS: May damage fertility or the unborn child. High concentrations may lead to central nervous system effects (drowsiness, dizziness, nausea, headaches, paralysis, and blurred vision) and/or damage. Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain and nervous system damage. Overexposure to xylene in laboratory animals has been associated with liver abnormalities, kidney, lung, spleen, eye and blood damage as well as reproductive disorders. Effects in humans, due to chronic overexposure, have included liver, cardiac abnormalities and nervous system damage. IARC lists Ethylbenzene as a possible human carcinogen (group 2B). Repeated exposure to low concentrations of HCl vapor or mist may cause bleeding of nose and gums. May cause genetic defects.

PRIMARY ROUTE(S) OF ENTRY: Eye Contact, Ingestion, Inhalation, Skin Absorption, Skin Contact

ACUTE TOXICITY VALUES

The acute effects of this product have not been tested. Data on individual components are tabulated below:

CAS-No.	Chemical Name	Oral LD50	Dermal LD50	Vapor LC50
540-88-5	tert-Butyl Acetate	4100 mg/kg Rat	>2000 mg/kg Rabbit	>2230 mg/m ³ (Rat, 4Hr)
100-51-6	Benzyl Alcohol	1230 mg/kg Rat	2000 mg/kg Rabbit	11 mg/L Rat
2855-13-2	Isophorone Diamine	1030 mg/kg Rat	> 2,000 mg/kg Rat	25 mg/L
1330-20-7	Xylenes (o-, m-, p- Isomers)	3500 mg/kg Rat	>4350 mg/kg Rabbit	29.08 mg/L Rat
34590-94-8	Dipropylene Glycol Monomethyl Ether	5350 mg/kg Rat	9500 mg/kg Rabbit	>20 mg/L
100-41-4	Ethylbenzene	3500 mg/kg Rat	15400 mg/kg Rabbit	17.4 mg/L Rat
71-36-3	n-Butanol	700 mg/kg Rat	3402 mg/kg Rabbit	N.E.
64742-94-5	Naphtha (Petroleum), Heavy Aromatic	>5000 mg/kg Rat	>1799 mg/kg Rabbit	36 mg/L Rat
108-88-3	Toluene	2600 mg/kg Rat	12000 mg/kg Rabbit	12.5 mg/L Rat
41556-26-7	bis(1,2,2,6,6-Pentamethyl-4-Piperidiny) Sebacate	2615 mg/kg Rat	N.E.	N.E.

N.E. - Not Established

12. Ecological Information

ECOLOGICAL INFORMATION: Product is a mixture of listed components.

13. Disposal Information

DISPOSAL INFORMATION: Do not incinerate closed containers. Dispose of material in accordance to local, state, and federal regulations and ordinances. RCRA Hazardous Waste: This material, when discarded or disposed of, could be a hazardous waste according to federal regulations (40 CFR 261) due to the characteristic of corrosivity (D002). Check state and local regulations for disposal requirements. Chemical additions, processing or otherwise altering this material may make the waste management information presented in this SDS incomplete, inaccurate, or otherwise inappropriate.

14. Transport Information

	<u>Domestic (USDOT)</u>	<u>International (IMDG)</u>	<u>Air (IATA)</u>	<u>TDG (Canada)</u>
UN Number:	N.A.	3469	3469	N.A.
Proper Shipping Name:	Paint Products in Limited Quantities	Paint related material	Paint related material	Paint Products in Limited Quantities
Hazard Class:	N.A.	3(8)	3(8)	N.A.
Packing Group:	N.A.	II	II	N.A.
Limited Quantity:	Yes	No	Cargo Aircraft Only	Yes

15. Regulatory Information

U.S. Federal Regulations:

CERCLA - SARA Hazard Category

This product has been reviewed according to the EPA 'Hazard Categories' promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the following categories:

Flammable (gases, aerosols, liquids, or solids), Carcinogenicity, Acute Toxicity (any route of exposure), Reproductive toxicity, Skin Corrosion or Irritation, Respiratory or Skin Sensitization, Specific target organ toxicity (single or repeated exposure)

SARA Section 313

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendment and Reauthorization Act of 1986 and 40 CFR part 372:

<u>Chemical Name</u>	<u>CAS-No.</u>
Xylenes (o-, m-, p- Isomers)	1330-20-7
Ethylbenzene	100-41-4
n-Butanol	71-36-3
Toluene	108-88-3

Toxic Substances Control Act

This product contains the following chemical substances subject to the reporting requirements of TSCA 12(b) if exported from the United States:

No TSCA 12(b) components exist in this product.

U.S. State Regulations:

California Proposition 65

WARNING: Cancer and Reproductive Harm - www.P65Warnings.ca.gov.

16. Other Information

HMIS RATINGS

Health: 2* Flammability: 3 Physical Hazard: 0 Personal Protection: X

NFPA RATINGS

Health: 2 Flammability: 3 Instability: 0

Volatile Organic Compounds: 216 g/L

SDS REVISION DATE: 11/20/2020

REASON FOR REVISION: Revision Description Changed
 Substance Chemical Name Changed
 Product Composition Changed
 Substance and/or Product Properties Changed in Section(s):
 02 - Hazard Identification
 03 - Composition / Information on Ingredients
 09 - Physical & Chemical Properties
 11 - Toxicological Information
 15 - Regulatory Information
 16 - Other Information
 Substance Hazard Threshold % Changed
 Substance Hazardous Flag Changed
 Revision Statement(s) Changed

Legend: N.A. - Not Applicable, N.D. - Not Determined, N.E. - Not Established

Rust-Oleum Corporation believes, to the best of its knowledge, information and belief, the information contained herein to be accurate and reliable as of the date of this safety data sheet. However, because the conditions of handling, use, and storage of these materials are beyond our control, we assume no responsibility or liability for personal injury or property damage incurred by the use of these materials. Rust-Oleum Corporation makes no warranty, expressed or implied, regarding the accuracy or reliability of the data or results obtained from their use. All materials may present unknown hazards and should be used with caution. The information and recommendations in this material safety data sheet are offered for the users' consideration and examination. It is the responsibility of the user to determine the final suitability of this information and to comply with all applicable international, federal, state, and local laws and regulations.