1. Identification

Product Name: IEPOXY QT 2PK 5300 PRIMER ACTIVATOR  
Revision Date: 8/7/2018

Product Identifier: 5303502  
Supercedes Date: 3/14/2018

Recommended Use: Activator/WB Epoxy Primer

Supplier: Rust-Oleum Corporation  
11 Hawthorn Parkway  
Vernon Hills, IL 60061  
USA

Rust-Oleum Canada (ROCA)  
200 Confederation Parkway  
Concord, ON L4K 4T8  
Canada

Emergency Phone: 800-387-3625

Preparer: Regulatory Department

Emergency Telephone: 24 Hour Hotline: 847-367-7700

2. Hazard Identification

Classification

Symbol(s) of Product

<table>
<thead>
<tr>
<th>Signal Word</th>
<th>Hazard Statement</th>
</tr>
</thead>
<tbody>
<tr>
<td>Danger</td>
<td></td>
</tr>
</tbody>
</table>

Possible Hazards
11% of the mixture consists of ingredient(s) of unknown acute toxicity.

GHS HAZARD STATEMENTS

STOT, single exposure, category 1 
H370  
Causes damage to organs.

STOT, repeated exposure, category 1 
H372  
Causes damage to organs through prolonged or repeated exposure.

Acute Toxicity, Inhalation, category 4 
H332  
Harmful if inhaled.

Skin Irritation, category 2 
H315  
Causes skin irritation.

Eye Irritation, category 2 
H319  
Causes serious eye irritation.
GHS LABEL PRECAUTIONARY STATEMENTS

P260 Do not breathe dust/fume/gas/mist/vapors/spray.

P264 Wash hands thoroughly after handling.

P307+P311 IF exposed: Call a POISON CENTER or doctor/physician.

P321 For specific treatment see label

P405 Store locked up.

P501 Dispose of contents/container in accordance with local, regional and national regulations.

P271 Use only outdoors or in a well-ventilated area.

P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P312 Call a POISON CENTER or doctor/physician if you feel unwell.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P302+P352 IF ON SKIN: Wash with plenty of soap and water.

P332+P313 If skin irritation occurs: Get medical advice/attention.

P362+P364 Take off contaminated clothing and wash it before reuse.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P337+P313 If eye irritation persists: Get medical advice/attention.

P272 Contaminated work clothing should not be allowed out of the workplace.

P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

GHS SDS PRECAUTIONARY STATEMENTS

P270 Do not eat, drink or smoke when using this product.

P363 Wash contaminated clothing before reuse.

3. Composition / Information On Ingredients
HAZARDOUS SUBSTANCES

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS-No.</th>
<th>Wt. %</th>
<th>GHS Symbols</th>
<th>GHS Statements</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hydrous Magnesium Silicate</td>
<td>14807-96-6</td>
<td>33</td>
<td>Not Available</td>
<td>Not Available</td>
</tr>
<tr>
<td>Ethylene Glycol Monopropyl Ether</td>
<td>2807-30-9</td>
<td>12</td>
<td>GHS06</td>
<td>H311-319-331</td>
</tr>
<tr>
<td>Polyethylene Polyamine Adduct</td>
<td>PROPRIETARY</td>
<td>11</td>
<td>GHS07-GHS08</td>
<td>H302-315-317-370-372</td>
</tr>
<tr>
<td>2,4,7,9-Tetramethyl-5-Decyne-4,7-Diol</td>
<td>126-86-3</td>
<td>0.4</td>
<td>GHS05-GHS07</td>
<td>H302-312-317-318</td>
</tr>
<tr>
<td>Ethylene Glycol Monobutyl Ether</td>
<td>111-76-2</td>
<td>0.4</td>
<td>GHS07</td>
<td>H302-312-315-319-332</td>
</tr>
<tr>
<td>Distillates (Petroleum) Solvent-Dewaxed Heavy Paraffinic</td>
<td>64742-65-0</td>
<td>0.2</td>
<td>Not Available</td>
<td>Not Available</td>
</tr>
</tbody>
</table>

4. First-Aid Measures

**FIRST AID - EYE CONTACT:** Immediately flush eyes with plenty of water for at least 15 minutes holding eyelids open. Get medical attention. Do NOT allow rubbing of eyes or keeping eyes closed.

**FIRST AID - SKIN CONTACT:** Wash skin with soap and water. Remove contaminated clothing. Get medical attention if irritation develops or persists.

**FIRST AID - INHALATION:** Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get immediate medical attention. Do NOT use mouth-to-mouth resuscitation. If you experience difficulty in breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical assistance immediately.

**FIRST AID - INGESTION:** Swallowing less than an ounce will not cause significant harm. For larger amounts, do not induce vomiting, but give one or two glasses of water to drink and get medical attention. If swallowed, rinse mouth with water. If feeling unwell, get medical attention.

5. Fire-Fighting Measures

**EXTINGUISHING MEDIA:** Alcohol Film Forming Foam, Carbon Dioxide, Dry Chemical, Dry Sand, Water Fog

**UNUSUAL FIRE AND EXPLOSION HAZARDS:** No unusual fire or explosion hazards noted. Keep containers tightly closed. FLASH POINT IS TESTED TO BE GREATER THAN 200 DEGREES F.

**SPECIAL FIREFIGHTING PROCEDURES:** Water may be used to cool closed containers to prevent buildup of steam. If water is used, fog nozzles are preferred.

Special Fire and Explosion Hazard (Combustible Dust): No Information

6. Accidental Release Measures

**STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED:** If spilled, contain spilled material and remove with inert absorbent. Dispose of contaminated absorbent, container, and unused contents in accordance with local, state, and federal regulations. Do not incinerate closed containers

7. Handling and Storage

**HANDLING:** Wash thoroughly after handling. Wash hands before eating. Remove contaminated clothing and launder before reuse. Use only with adequate ventilation. Follow all SDS and label precautions even after container is emptied because it may retain product residues. Avoid breathing fumes, vapors, or mist. Avoid contact with eyes, skin and clothing.

**STORAGE:** Store in a dry, well ventilated place. Keep container tightly closed when not in use.

Advice on Safe Handling of Combustible Dust: No Information
8. Exposure Controls / Personal Protection

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS-No.</th>
<th>Weight % Less Than</th>
<th>ACGIH TLV-TWA</th>
<th>ACGIH TLV-STEL</th>
<th>OSHA PEL-TWA</th>
<th>OSHA PEL-CEILING</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hydrous Magnesium Silicate</td>
<td>14807-96-6</td>
<td>35.0</td>
<td>2 mg/m^3</td>
<td>N.E.</td>
<td>N.E.</td>
<td>N.E.</td>
</tr>
<tr>
<td>Ethylene Glycol Monopropyl Ether</td>
<td>2807-30-9</td>
<td>15.0</td>
<td>N.E.</td>
<td>N.E.</td>
<td>N.E.</td>
<td>N.E.</td>
</tr>
<tr>
<td>Polye缸lene Polyamine Adduct</td>
<td>PROPRIETARY</td>
<td>15.0</td>
<td>N.E.</td>
<td>N.E.</td>
<td>N.E.</td>
<td>N.E.</td>
</tr>
<tr>
<td>2,4,7,9-Tetramethyl-5-Decyne-4,7-Diol</td>
<td>126-86-3</td>
<td>1.0</td>
<td>N.E.</td>
<td>N.E.</td>
<td>N.E.</td>
<td>N.E.</td>
</tr>
<tr>
<td>Ethylene Glycol Monobutyl Ether</td>
<td>111-76-2</td>
<td>1.0</td>
<td>20 ppm</td>
<td>N.E.</td>
<td>50 ppm</td>
<td>N.E.</td>
</tr>
<tr>
<td>Distillates (Petroleum) Solvent-Dewaxed Heavy Paraffinic</td>
<td>64742-65-0</td>
<td>1.0</td>
<td>N.E.</td>
<td>N.E.</td>
<td>N.E.</td>
<td>N.E.</td>
</tr>
</tbody>
</table>

PERSONAL PROTECTION

ENGINEERING CONTROLS: Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. Prevent build-up of vapors by opening all doors and windows to achieve cross-ventilation.

RESPIRATORY PROTECTION: A respiratory protection program that meets OSHA 1910.134 and ANSI Z88.2 requirements must be followed whenever workplace conditions warrant a respirator’s use.

SKIN PROTECTION: Use gloves to prevent prolonged skin contact. Nitrile or Neoprene gloves may afford adequate skin protection.

EYE PROTECTION: Use safety eyewear designed to protect against splash of liquids.

OTHER PROTECTIVE EQUIPMENT: Refer to safety supervisor or industrial hygienist for further guidance regarding types of personal protective equipment and their applications.

HYGIENIC PRACTICES: Wash thoroughly with soap and water before eating, drinking or smoking. Remove contaminated clothing immediately and launder before reuse.

Engineering Measures for Combustible Dust: No Information

9. Physical and Chemical Properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Liquid</td>
</tr>
<tr>
<td>Odor</td>
<td>Solvent Like</td>
</tr>
<tr>
<td>Relative Density</td>
<td>1.305</td>
</tr>
<tr>
<td>Freeze Point, °C</td>
<td>N.D.</td>
</tr>
<tr>
<td>Solubility in Water</td>
<td>Miscible</td>
</tr>
<tr>
<td>Decomposition Temp., °C</td>
<td>N.D.</td>
</tr>
<tr>
<td>Boiling Range, °C</td>
<td>100 - 537</td>
</tr>
<tr>
<td>Flammability</td>
<td>Does not Support Combustion</td>
</tr>
<tr>
<td>Evaporation Rate</td>
<td>Slower than Ether</td>
</tr>
<tr>
<td>Vapor Density</td>
<td>Heavier than Air</td>
</tr>
</tbody>
</table>

(See "Other information" Section for abbreviation legend)

10. Stability and Reactivity

CONDITIONS TO AVOID: No Information

INCOMPATIBILITY: Incompatible with strong oxidizing agents, strong acids and strong alkalies.

HAZARDOUS DECOMPOSITION: When heated to decomposition, it emits acrid smoke and irritating fumes.

HAZARDOUS POLYMERIZATION: Will not occur under normal conditions.

STABILITY: This product is stable under normal storage conditions.

11. Toxicological Information

EFFECTS OF OVEREXPOSURE - EYE CONTACT: Irritating, and may injure eye tissue if not removed promptly.

EFFECTS OF OVEREXPOSURE - SKIN CONTACT: Low hazard for usual industrial handling or commercial handling by trained personnel.
**EFFECTS OF OVEREXPOSURE - INHALATION**: High gas, vapor, mist or dust concentrations may be harmful if inhaled. Avoid breathing fumes, spray, vapors, or mist.

**EFFECTS OF OVEREXPOSURE - INGESTION**: Substance may be harmful if swallowed.

**EFFECTS OF OVEREXPOSURE - CHRONIC HAZARDS**: No Information

**PRIMARY ROUTE(S) OF ENTRY**: Eye Contact, Ingestion, Inhalation, Skin Absorption, Skin Contact

**ACUTE TOXICITY VALUES**
The acute effects of this product have not been tested. Data on individual components are tabulated below:

<table>
<thead>
<tr>
<th>CAS-No.</th>
<th>Chemical Name</th>
<th>Oral LD50</th>
<th>Dermal LD50</th>
<th>Vapor LC50</th>
</tr>
</thead>
<tbody>
<tr>
<td>14807-96-6</td>
<td>Hydrous Magnesium Silicate</td>
<td>6000</td>
<td>N.E.</td>
<td>30</td>
</tr>
<tr>
<td>2807-30-9</td>
<td>Ethylene Glycol Monopropyl Ether</td>
<td>3089 mg/kg Rat</td>
<td>870 mg/kg Rabbit</td>
<td>N.E.</td>
</tr>
<tr>
<td>126-86-3</td>
<td>2,4,7,9-Tetramethyl-5-Decyne-4,7-Diol</td>
<td>&gt;500 mg/kg Rat</td>
<td>&gt;1000 mg/kg Rabbit</td>
<td>N.E.</td>
</tr>
<tr>
<td>111-76-2</td>
<td>Ethylene Glycol Monobutyl Ether</td>
<td>470 mg/kg Rat</td>
<td>1,060 mg/kg Rabbit</td>
<td>11 mg/L</td>
</tr>
<tr>
<td>64742-65-0</td>
<td>Distillates (Petroleum) Solvent-Dewaxed</td>
<td>&gt;15000 mg/kg Rat</td>
<td>&gt;5000 mg/kg Rabbit</td>
<td>21 mg/L</td>
</tr>
</tbody>
</table>

N.E. - Not Established

**12. Ecological Information**

**ECOLOGICAL INFORMATION**: Product is a mixture of listed components.

**13. Disposal Information**

**DISPOSAL INFORMATION**: Dispose of material in accordance to local, state, and federal regulations and ordinances. Do not allow to enter waterways, wastewater, soil, storm drains or sewer systems.

**14. Transport Information**

<table>
<thead>
<tr>
<th></th>
<th>Domestic (USDOT)</th>
<th>International (IMDG)</th>
<th>Air (IATA)</th>
<th>TDG (Canada)</th>
</tr>
</thead>
<tbody>
<tr>
<td>UN Number:</td>
<td>N.A.</td>
<td>N.A.</td>
<td>N.A.</td>
<td>N.A.</td>
</tr>
<tr>
<td>Proper Shipping Name:</td>
<td>Not Regulated</td>
<td>Not Regulated</td>
<td>Not Regulated</td>
<td>Not Regulated</td>
</tr>
<tr>
<td>Hazard Class:</td>
<td>N.A.</td>
<td>N.A.</td>
<td>N.A.</td>
<td>N.A.</td>
</tr>
<tr>
<td>Packing Group:</td>
<td>N.A.</td>
<td>N.A.</td>
<td>N.A.</td>
<td>N.A.</td>
</tr>
<tr>
<td>Limited Quantity:</td>
<td>No</td>
<td>No</td>
<td>No</td>
<td>No</td>
</tr>
</tbody>
</table>

**15. Regulatory Information**

**U.S. Federal Regulations**

**CERCLA - SARA Hazard Category**

This product has been reviewed according to the EPA ‘Hazard Categories’ promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the following categories:

- Acute Toxicity (any route of exposure), Skin Corrosion or Irritation, Respiratory or Skin Sensitization, Serious eye damage or eye irritation, Specific target organ toxicity (single or repeated exposure)

**Sara Section 313**:

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendment and Reauthorization Act of 1986 and 40 CFR part 372:

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS-No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ethylene Glycol Monopropyl Ether</td>
<td>2807-30-9</td>
</tr>
</tbody>
</table>
**Ethylene Glycol Monobutyl Ether**  
111-76-2

**Toxic Substances Control Act:**  
This product contains the following chemical substances subject to the reporting requirements of TSCA 12(b) if exported from the United States:  
No TSCA 12(b) components exist in this product.

## 16. Other Information

**HMIS RATINGS**

<table>
<thead>
<tr>
<th>Health</th>
<th>Flammability</th>
<th>Physical Hazard</th>
<th>Personal Protection</th>
</tr>
</thead>
<tbody>
<tr>
<td>3</td>
<td>1</td>
<td>1</td>
<td>X</td>
</tr>
</tbody>
</table>

**NFPA RATINGS**

<table>
<thead>
<tr>
<th>Health</th>
<th>Flammability</th>
<th>Instability</th>
</tr>
</thead>
<tbody>
<tr>
<td>2</td>
<td>1</td>
<td>0</td>
</tr>
</tbody>
</table>

**Volatile Organic Compounds**  
226 g/L

**SDS REVISION DATE:**  
8/7/2018

**REASON FOR REVISION:**  
Substance and/or Product Properties Changed in Section(s):  
09 - Physical & Chemical Properties  
15 - Regulatory Information  
16 - Other Information  
Revision Statement(s) Changed

Legend: N.A. - Not Applicable, N.E. - Not Established, N.D. - Not Determined

The manufacturer believes, to the best of its knowledge, information and belief, the information contained herein to be accurate and reliable as of the date of this safety data sheet. However, because the conditions of handling, use, and storage of these materials are beyond our control, we assume no responsibility or liability for personal injury or property damage incurred by the use of these materials. The manufacturer makes no warranty, expressed or implied, regarding the accuracy or reliability of the data or results obtained from their use. All materials may present unknown hazards and should be used with caution. The information and recommendations in this material safety data sheet are offered for the users' consideration and examination. It is the responsibility of the user to determine the final suitability of this information and to comply with all applicable international, federal, state, and local laws and regulations.