

Safety Data Sheet



1. Identification

Product Name:	EPOXY 1-GL 2PK 9100 ALUMINUM	Revision Date:	8/7/2018
Product Identifier:	9115402	Supersedes Date:	3/14/2018
Recommended Use:	Aluminum Topcoat/Epoxy Mastic		
Supplier:	Rust-Oleum Corporation 11 Hawthorn Parkway Vernon Hills, IL 60061 USA	Manufacturer:	Rust-Oleum Corporation 11 Hawthorn Parkway Vernon Hills, IL 60061 USA
	Rust-Oleum Canada (ROCA) 200 Confederation Parkway Concord, ON L4K 4T8 Canada Emergency Phone: 800-387-3625		
Preparer:	Regulatory Department		
Emergency Telephone:	24 Hour Hotline: 847-367-7700		

2. Hazard Identification

Classification

Symbol(s) of Product



Signal Word

Danger

Possible Hazards

31% of the mixture consists of ingredient(s) of unknown acute toxicity.

GHS HAZARD STATEMENTS

Flammable Liquid, category 3	H226	Flammable liquid and vapour.
Carcinogenicity, category 2	H351	Suspected of causing cancer.
STOT, single exposure, category 3, RT1	H335	May cause respiratory irritation.
STOT, repeated exposure, category 1	H372	Causes damage to organs through prolonged or repeated exposure.
Skin Irritation, category 2	H315	Causes skin irritation.

Eye Irritation, category 2 H319 Causes serious eye irritation.

Skin Sensitizer, category 1 H317 May cause an allergic skin reaction.

GHS LABEL PRECAUTIONARY STATEMENTS

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

P370+P378 In case of fire: Use alcohol film forming foam, carbon dioxide, dry chemical, dry sand to extinguish.

P403+P235 Store in a well-ventilated place. Keep cool.

P501 Dispose of contents/container in accordance with local, regional and national regulations.

P201 Obtain special instructions before use.

P308+P313 IF exposed or concerned: Get medical advice/attention.

P405 Store locked up.

P271 Use only outdoors or in a well-ventilated area.

P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P312 Call a POISON CENTER or doctor/physician if you feel unwell.

P403+P233 Store in a well-ventilated place. Keep container tightly closed.

P260 Do not breathe dust/fume/gas/mist/vapors/spray.

P264 Wash hands thoroughly after handling.

P302+P352 IF ON SKIN: Wash with plenty of soap and water.

P321 For specific treatment see label

P332+P313 If skin irritation occurs: Get medical advice/attention.

P362+P364 Take off contaminated clothing and wash it before reuse.

P305+P351+P338

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P337+P313

If eye irritation persists: Get medical advice/attention.

P272

Contaminated work clothing should not be allowed out of the workplace.

P333+P313

If skin irritation or rash occurs: Get medical advice/attention.

GHS SDS PRECAUTIONARY STATEMENTS

P240

Ground/bond container and receiving equipment.

P241

Use explosion-proof electrical/ventilating/lighting/equipment.

P242

Use only non-sparking tools.

P243

Take precautionary measures against static discharge.

P270

Do not eat, drink or smoke when using this product.

P363

Wash contaminated clothing before reuse.

3. Composition / Information On Ingredients

HAZARDOUS SUBSTANCES

<u>Chemical Name</u>	<u>CAS-No.</u>	<u>Wt.%</u>	<u>GHS Symbols</u>	<u>GHS Statements</u>
Epichlorohydrin-bisphenol A resin	25068-38-6	48	GHS07	H315-317-319-335
Hydrous Magnesium Silicate	14807-96-6	21	Not Available	Not Available
Xylenes (o-, m-, p- isomers)	1330-20-7	8.4	GHS02-GHS07	H226-315-319-332
Methyl Isobutyl Ketone	108-10-1	5.9	GHS02-GHS06	H225-319-331-335
Aluminum Flake	7429-90-5	5.5	GHS02	H228-261
Stoddard Solvent	8052-41-3	2.9	GHS08	H304-372
Ethylbenzene	100-41-4	2.0	GHS02-GHS07-GHS08	H225-304-332-351-373
Phenol, Methylstyrenated	PROPRIETARY	1.6	GHS07	H315-317

4. First-Aid Measures

FIRST AID - EYE CONTACT: Immediately flush eyes with plenty of water for at least 15 minutes holding eyelids open. Get medical attention. Do NOT allow rubbing of eyes or keeping eyes closed.

FIRST AID - SKIN CONTACT: Wash skin with soap and water. Remove contaminated clothing. Get medical attention if irritation develops or persists.

FIRST AID - INHALATION: Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get immediate medical attention. Do NOT use mouth-to-mouth resuscitation. If you experience difficulty in breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical assistance immediately.

FIRST AID - INGESTION: Aspiration hazard: Do not induce vomiting or give anything by mouth because this material can enter the lungs and cause severe lung damage. Get immediate medical attention. If swallowed, get medical attention.

5. Fire-Fighting Measures

EXTINGUISHING MEDIA: Alcohol Film Forming Foam, Carbon Dioxide, Dry Chemical, Dry Sand, Water Fog

UNUSUAL FIRE AND EXPLOSION HAZARDS: Isolate from heat, electrical equipment, sparks and open flame. Vapors can travel to a source of ignition and flash back. Vapors may form explosive mixtures with air. No unusual fire or explosion hazards noted. Closed containers may explode when exposed to extreme heat due to buildup of steam. Keep containers tightly closed.

SPECIAL FIREFIGHTING PROCEDURES: Water may be used to cool closed containers to prevent pressure buildup and possible autoignition or explosion. Evacuate area and fight fire from a safe distance. Use water spray to keep fire-exposed containers cool. Containers may explode when heated.

Special Fire and Explosion Hazard (Combustible Dust): No Information

6. Accidental Release Measures

STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED: Contain spilled liquid with sand or earth. DO NOT use combustible materials such as sawdust. Eliminate all ignition sources; use explosion-proof equipment. Place material in a container and dispose of according to local, provincial, state and federal regulations. Remove all sources of ignition, ventilate area and remove with inert absorbent and non-sparking tools. Dispose of according to local, state (provincial) and federal regulations. Do not incinerate closed containers. Ventilate area, isolate spilled material, and remove with inert absorbent. Dispose of contaminated absorbent, container, and unused contents in accordance with local, state, and federal regulations.

7. Handling and Storage

HANDLING: Wash thoroughly after handling. Wash hands before eating. Use only with adequate ventilation. Follow all SDS and label precautions even after container is emptied because it may retain product residues. Remove contaminated clothing and launder before reuse. Avoid breathing fumes, vapors, or mist. Avoid contact with eyes, skin and clothing.

STORAGE: Keep containers tightly closed. Isolate from heat, electrical equipment, sparks and open flame. Keep away from heat, sparks, flame and sources of ignition. Keep container closed when not in use. Product should be stored in tightly sealed containers and protected from heat, moisture, and foreign materials. Store in a dry, well ventilated place. Keep container tightly closed when not in use. Avoid excess heat. Do not store above 120 ° F. Store large quantities in buildings designed and protected for storage of NFPA Class II combustible liquids.

Advice on Safe Handling of Combustible Dust: No Information

8. Exposure Controls / Personal Protection

Chemical Name	CAS-No.	Weight % Less Than	ACGIH TLV- TWA	ACGIH TLV- STEL	OSHA PEL- TWA	OSHA PEL- CEILING
Epichlorohydrin-bisphenol A resin	25068-38-6	50.0	N.E.	N.E.	N.E.	N.E.
Hydrous Magnesium Silicate	14807-96-6	25.0	2 mg/m ³	N.E.	N.E.	N.E.
Xylenes (o-, m-, p- isomers)	1330-20-7	10.0	100 ppm	150 ppm	100 ppm	N.E.
Methyl Isobutyl Ketone	108-10-1	10.0	20 ppm	75 ppm	100 ppm	N.E.
Aluminum Flake	7429-90-5	10.0	1 mg/m ³	N.E.	15 mg/m ³	N.E.
Stoddard Solvent	8052-41-3	5.0	100 ppm	N.E.	500 ppm	N.E.
Ethylbenzene	100-41-4	5.0	20 ppm	N.E.	100 ppm	N.E.
Phenol, Methylstyrenated	PROPRIETARY	5.0	N.E.	N.E.	N.E.	N.E.

PERSONAL PROTECTION

ENGINEERING CONTROLS: Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. Prevent build-up of vapors by opening all doors and windows to achieve cross-ventilation.

RESPIRATORY PROTECTION: A respiratory protection program that meets OSHA 1910.134 and ANSI Z88.2 requirements must be followed whenever workplace conditions warrant a respirator's use. A NIOSH/MSHA approved air purifying respirator with an organic vapor cartridge or canister may be permissible under certain circumstances where airborne concentrations are expected to exceed exposure limits.

Protection provided by air purifying respirators is limited. Use a positive pressure air supplied respirator if there is any potential for an uncontrolled release, exposure levels are not known, or in any other circumstances where air purifying respirators may not provide adequate protection.

SKIN PROTECTION: Use impervious gloves to prevent skin contact and absorption of this material through the skin. Nitrile or Neoprene gloves may afford adequate skin protection. Use gloves to prevent prolonged skin contact.

EYE PROTECTION: Use safety eyewear designed to protect against splash of liquids.

OTHER PROTECTIVE EQUIPMENT: Refer to safety supervisor or industrial hygienist for further information regarding personal protective equipment and its application. Refer to safety supervisor or industrial hygienist for further guidance regarding types of personal protective equipment and their applications.

HYGIENIC PRACTICES: Wash thoroughly with soap and water before eating, drinking or smoking. Remove contaminated clothing immediately and launder before reuse.

Engineering Measures for Combustible Dust: No Information

9. Physical and Chemical Properties

Appearance:	Liquid	Physical State:	Liquid
Odor:	Solvent Like	Odor Threshold:	N.E.
Relative Density:	1.288	pH:	N.A.
Freeze Point, °C:	N.D.	Viscosity:	N.D.
Solubility in Water:	Negligible	Partition Coefficient, n-octanol/water:	N.D.
Decomposition Temp., °C:	N.D.	Explosive Limits, vol%:	0.9 - 8.0
Boiling Range, °C:	117 - 537	Flash Point, °C:	30
Flammability:	Supports Combustion	Auto-ignition Temp., °C:	N.D.
Evaporation Rate:	Slower than Ether	Vapor Pressure:	N.D.
Vapor Density:	Heavier than Air		

(See "Other information" Section for abbreviation legend)

10. Stability and Reactivity

CONDITIONS TO AVOID: Flammable hydrogen gas will evolve when product comes in contact with water or damp air. Heat will be generated. The amount of heat generated will depend upon the volume of material in contact. Avoid all possible sources of ignition. Avoid temperatures above 120°F (49°C).

INCOMPATIBILITY: Incompatible with strong oxidizing agents, strong acids and strong alkalis.

HAZARDOUS DECOMPOSITION: Contains solvents which may form carbon monoxide, carbon dioxide, and formaldehyde. By open flame, carbon monoxide and carbon dioxide. When heated to decomposition, it emits acrid smoke and irritating fumes.

HAZARDOUS POLYMERIZATION: Will not occur under normal conditions.

STABILITY: May form peroxides of unknown stability. This product is stable under normal storage conditions.

11. Toxicological Information

EFFECTS OF OVEREXPOSURE - EYE CONTACT: Causes Serious Eye Irritation

EFFECTS OF OVEREXPOSURE - SKIN CONTACT: Prolonged or repeated skin contact may cause irritation. Causes skin irritation. Allergic reactions are possible.

EFFECTS OF OVEREXPOSURE - INHALATION: Harmful if inhaled. Avoid breathing fumes, spray, vapors, or mist. May cause headaches and dizziness. High vapor concentrations are irritating to the eyes, nose, throat and lungs. High gas, vapor, mist or dust concentrations may be harmful if inhaled. Prolonged or excessive inhalation may cause respiratory tract irritation.

EFFECTS OF OVEREXPOSURE - INGESTION: Harmful if swallowed. Aspiration hazard if swallowed; can enter lungs and cause damage.

EFFECTS OF OVEREXPOSURE - CHRONIC HAZARDS: Overexposure to xylene in laboratory animals has been associated with liver abnormalities, kidney, lung, spleen, eye and blood damage as well as reproductive disorders. Effects in humans, due to chronic overexposure, have included liver, cardiac abnormalities and nervous system damage. IARC lists Ethylbenzene as a possible human carcinogen (group 2B). Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain and nervous system damage. High concentrations may lead to central nervous system effects (drowsiness,

dizziness, nausea, headaches, paralysis, and blurred vision) and/or damage.

PRIMARY ROUTE(S) OF ENTRY: Eye Contact, Ingestion, Inhalation, Skin Absorption, Skin Contact

ACUTE TOXICITY VALUES

The acute effects of this product have not been tested. Data on individual components are tabulated below:

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>Oral LD50</u>	<u>Dermal LD50</u>	<u>Vapor LC50</u>
25068-38-6	Epichlorohydrin-bisphenol A resin	11400 mg/kg Rat	>5000	25 g/L
14807-96-6	Hydrous Magnesium Silicate	6000	N.E.	30
1330-20-7	Xylenes (o-, m-, p- isomers)	3500 mg/kg Rat	>4350 mg/kg Rabbit	29.08 mg/L Rat
108-10-1	Methyl Isobutyl Ketone	2080 mg/kg Rat	3000 mg/kg Rabbit	8.2 mg/L Rat
100-41-4	Ethylbenzene	3500 mg/kg Rat	15400 mg/kg Rabbit	17.4 mg/L Rat

N.E. - Not Established

12. Ecological Information

ECOLOGICAL INFORMATION: Product is a mixture of listed components. Product is a mixture of listed components.

13. Disposal Information

DISPOSAL INFORMATION: Dispose of material in accordance to local, state, and federal regulations and ordinances. Do not allow to enter waterways, wastewater, soil, storm drains or sewer systems. Do not incinerate closed containers.

14. Transport Information

	<u>Domestic (USDOT)</u>	<u>International (IMDG)</u>	<u>Air (IATA)</u>	<u>TDG (Canada)</u>
UN Number:	N.A.	1263	1263	N.A.
Proper Shipping Name:	Paint Products in Limited Quantities	Paint	Paint	Paint Products in Limited Quantities
Hazard Class:	N.A.	3	3	N.A.
Packing Group:	N.A.	III	III	N.A.
Limited Quantity:	Yes	Yes	Yes	Yes

15. Regulatory Information

U.S. Federal Regulations:

CERCLA - SARA Hazard Category

This product has been reviewed according to the EPA 'Hazard Categories' promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the following categories:

Flammable (gases, aerosols, liquids, or solids), Carcinogenicity, Skin Corrosion or Irritation, Respiratory or Skin Sensitization, Serious eye damage or eye irritation, Specific target organ toxicity (single or repeated exposure)

Sara Section 313:

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendment and Reauthorization Act of 1986 and 40 CFR part 372:

<u>Chemical Name</u>	<u>CAS-No.</u>
Xylenes (o-, m-, p- isomers)	1330-20-7
Methyl Isobutyl Ketone	108-10-1
Aluminum Flake	7429-90-5
Ethylbenzene	100-41-4

