



P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. NO SMOKING.
P223	Do not allow contact with water.
P261	Avoid breathing dust/fume/gas/mist/vapors/spray.
P264	Wash hands thoroughly after handling.
P271	Use only outdoors or in a well-ventilated area.
P272	Contaminated work clothing should not be allowed out of the workplace.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P285	In case of inadequate ventilation wear respiratory protection.
P302+P352	IF ON SKIN: Wash with plenty of soap and water.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308+P313	IF exposed or concerned: Get medical advice/attention.
P312	Call a POISON CENTER or doctor/physician if you feel unwell.
P321	For specific treatment see label.
P332+P313	If skin irritation occurs: Get medical advice/attention.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P337+P313	If eye irritation persists: Get medical advice/attention.
P342+P311	If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician.
P362+P364	Take off contaminated clothing and wash it before reuse.
P370+P378	In case of fire: Use alcohol film forming foam, carbon dioxide, dry chemical, dry sand to extinguish.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.
P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.
P501	Dispose of contents/container in accordance with local, regional and national regulations.

**GHS SDS PRECAUTIONARY STATEMENTS**

P240	Ground/bond container and receiving equipment.
P241	Use explosion-proof electrical/ventilating/lighting/equipment.
P242	Use only non-sparking tools.
P243	Take precautionary measures against static discharge.
P363	Wash contaminated clothing before reuse.

### 3. Composition / Information on Ingredients

**HAZARDOUS SUBSTANCES**

<u>Chemical Name</u>	<u>CAS-No.</u>	<u>Wt.% Range</u>	<u>GHS Symbols</u>	<u>GHS Statements</u>
Hexamethylene Diisocyanate Homopolymer	28182-81-2	50-75	GHS07-GHS08	H317-332-334-335
Xylenes (o-, m-, p- Isomers)	1330-20-7	25-50	GHS02-GHS07	H226-315-319-332
Solvent Naphtha, Light Aromatic	64742-95-6	2.5-10	GHS07-GHS08	H304-332-340-350
n-Butyl Acetate	123-86-4	2.5-10	GHS02-GHS07	H226-336
1,2,4-Trimethylbenzene	95-63-6	1.0-2.5	GHS02-GHS07-GHS08	H226-304-315-319-332-335
Cumene	98-82-8	0.1-1.0	GHS02-GHS07-GHS08	H226-302-304-332-335-350
Hexamethylene Diisocyanate	822-06-0	0.1-1.0	GHS06-GHS07-GHS08	H302-315-317-319-330-334-335

## 4. First-Aid Measures

**FIRST AID - EYE CONTACT:** Immediately flush eyes with plenty of water for at least 15 minutes holding eyelids open. Get medical attention. Do NOT allow rubbing of eyes or keeping eyes closed.

**FIRST AID - SKIN CONTACT:** Wash skin with soap and water. Remove contaminated clothing. Get medical attention if irritation develops or persists.

**FIRST AID - INHALATION:** Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get immediate medical attention. Do NOT use mouth-to-mouth resuscitation. If you experience difficulty in breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical assistance immediately.

**FIRST AID - INGESTION:** Aspiration hazard: Do not induce vomiting or give anything by mouth because this material can enter the lungs and cause severe lung damage. Get immediate medical attention. If swallowed, get medical attention.

## 5. Fire-Fighting Measures

**EXTINGUISHING MEDIA:** Alcohol Film Forming Foam, Carbon Dioxide, Dry Chemical, Dry Sand, Water Fog

**UNUSUAL FIRE AND EXPLOSION HAZARDS:** Closed containers may explode when exposed to extreme heat due to buildup of steam. Vapors may form explosive mixtures with air. Keep containers tightly closed. Isolate from heat, electrical equipment, sparks and open flame. No unusual fire or explosion hazards noted.

**SPECIAL FIREFIGHTING PROCEDURES:** Water may be used to cool closed containers to prevent pressure buildup and possible autoignition or explosion. Evacuate area and fight fire from a safe distance. Use water spray to keep fire-exposed containers cool. Containers may explode when heated.

**Special Fire and Explosion Hazard (Combustible Dust):** No Information

## 6. Accidental Release Measures

**STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED:** Contain spilled liquid with sand or earth. DO NOT use combustible materials such as sawdust. Remove all sources of ignition, ventilate area and remove with inert absorbent and non-sparking tools. Dispose of according to local, state (provincial) and federal regulations. Do not incinerate closed containers. Ventilate area, isolate spilled material, and remove with inert absorbent. Dispose of contaminated absorbent, container, and unused contents in accordance with local, state, and federal regulations.

## 7. Handling and Storage

**HANDLING:** Wash thoroughly after handling. Wash hands before eating. Remove contaminated clothing and laundry before reuse. Use only with adequate ventilation. Follow all SDS and label precautions even after container is emptied because it may retain product residues. Avoid breathing fumes, vapors, or mist. Avoid contact with eyes, skin and clothing.

**STORAGE:** Store in a dry, well ventilated place. Keep container tightly closed when not in use. Keep containers tightly closed. Isolate from heat, electrical equipment, sparks and open flame. Do not store above 120°F (49°C). Store large quantities in buildings designed and protected for storage of NFPA Class II combustible liquids. Keep away from heat, sparks, flame and sources of ignition. Avoid excess heat. Product should be stored in tightly sealed containers and protected from heat, moisture, and foreign materials.

**Advice on Safe Handling of Combustible Dust:** No Information

## 8. Exposure Controls / Personal Protection

Chemical Name	CAS-No.	Weight % Less Than	ACGIH TLV- TWA	ACGIH TLV- STEL	OSHA PEL-TWA	OSHA PEL- CEILING
Hexamethylene Diisocyanate Homopolymer	28182-81-2	65.0	N.E.	N.E.	N.E.	N.E.
Xylenes (o-, m-, p- Isomers)	1330-20-7	30.0	20 ppm	N.E.	100 ppm	N.E.
Solvent Naphtha, Light Aromatic	64742-95-6	5.0	N.E.	N.E.	N.E.	N.E.
n-Butyl Acetate	123-86-4	5.0	50 ppm	150 ppm	150 ppm	N.E.
1,2,4-Trimethylbenzene	95-63-6	5.0	10 ppm	N.E.	N.E.	N.E.
Cumene	98-82-8	1.0	5 ppm	N.E.	50 ppm	N.E.
Hexamethylene Diisocyanate	822-06-0	1.0	0.005 ppm	N.E.	N.E.	N.E.

### PERSONAL PROTECTION

**ENGINEERING CONTROLS:** Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. Prevent build-up of vapors by opening all doors and windows to achieve cross-ventilation.

**RESPIRATORY PROTECTION:** A respiratory protection program that meets OSHA 1910.134 and ANSI Z88.2 requirements must be followed whenever workplace conditions warrant a respirator's use. A NIOSH/MSHA approved air purifying respirator with an organic vapor cartridge or canister may be permissible under certain circumstances where airborne concentrations are expected to exceed exposure limits.

Protection provided by air purifying respirators is limited. Use a positive pressure air supplied respirator if there is any potential for an uncontrolled release, exposure levels are not known, or in any other circumstances where air purifying respirators may not provide adequate protection.

**SKIN PROTECTION:** Use impervious gloves to prevent skin contact and absorption of this material through the skin.

**EYE PROTECTION:** Use safety eyewear designed to protect against splash of liquids.

**OTHER PROTECTIVE EQUIPMENT:** Refer to safety supervisor or industrial hygienist for further guidance regarding types of personal protective equipment and their applications. Refer to safety supervisor or industrial hygienist for further information regarding personal protective equipment and its application.

**HYGIENIC PRACTICES:** Wash thoroughly with soap and water before eating, drinking or smoking. Remove contaminated clothing immediately and launder before reuse.

**Engineering Measures for Combustible Dust:** No Information

## 9. Physical and Chemical Properties

<b>Appearance:</b>	Liquid	<b>Physical State:</b>	Liquid
<b>Odor:</b>	Solvent Like	<b>Odor Threshold:</b>	N.E.
<b>Specific Gravity:</b>	1.059	<b>pH:</b>	N.A.
<b>Freeze Point, °C:</b>	N.D.	<b>Viscosity:</b>	N.D.
<b>Solubility in Water:</b>	Negligible	<b>Partition Coefficient, n-octanol/ water:</b>	N.D.
<b>Decomposition Temp., °C:</b>	N.D.	<b>Explosive Limits, vol%:</b>	1.0 - 6.6
<b>Boiling Range, °C:</b>	137 - 537	<b>Flash Point, °C:</b>	27
<b>Flammability:</b>	Supports Combustion	<b>Auto-Ignition Temp., °C:</b>	N.D.
<b>Evaporation Rate:</b>	Slower than Ether	<b>Vapor Pressure:</b>	N.D.
<b>Vapor Density:</b>	Heavier than Air		

(See "Other information" Section for abbreviation legend)

## 10. Stability and Reactivity

**Conditions to Avoid:** Avoid temperatures above 120°F (49°C). Avoid all possible sources of ignition.

**Incompatibility:** Incompatible with strong oxidizing agents, strong acids and strong alkalis.

**Hazardous Decomposition:** By open flame, carbon monoxide and carbon dioxide. When heated to decomposition, it emits acrid smoke and irritating fumes. Contains solvents which may form carbon monoxide, carbon dioxide, and formaldehyde.

**Hazardous Polymerization:** Will not occur under normal conditions.

**Stability:** This product is stable under normal storage conditions.

## 11. Toxicological Information

**EFFECTS OF OVEREXPOSURE - EYE CONTACT:** Extremely irritating to the eyes and may cause severe damage, including blindness. Causes Serious Eye Irritation

**EFFECTS OF OVEREXPOSURE - SKIN CONTACT:** Contact causes severe skin irritation and possible burns. May cause allergic skin reaction. Causes skin irritation. Allergic reactions are possible. May cause skin sensitization, an allergic reaction, which becomes evident upon re-exposure to this material.

**EFFECTS OF OVEREXPOSURE - INHALATION:** Harmful if inhaled. High gas, vapor, mist or dust concentrations may be harmful if inhaled. Avoid breathing fumes, spray, vapors, or mist. May cause headaches and dizziness. High vapor concentrations are irritating to the eyes, nose, throat and lungs. Prolonged or excessive inhalation may cause respiratory tract irritation. May cause allergic respiratory reaction.

**EFFECTS OF OVEREXPOSURE - INGESTION:** Corrosive and may cause severe and permanent damage to mouth, throat and stomach. Harmful if swallowed.

**EFFECTS OF OVEREXPOSURE - CHRONIC HAZARDS:** Overexposure may cause lung damage. High concentrations may lead to central nervous system effects (drowsiness, dizziness, nausea, headaches, paralysis, and blurred vision) and/or damage. Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain and nervous system damage. Overexposure to xylene in laboratory animals has been associated with liver abnormalities, kidney, lung, spleen, eye and blood damage as well as reproductive disorders. Effects in humans, due to chronic overexposure, have included liver, cardiac abnormalities and nervous system damage. May cause genetic defects.

**PRIMARY ROUTE(S) OF ENTRY:** Eye Contact, Ingestion, Inhalation, Skin Absorption, Skin Contact

### ACUTE TOXICITY VALUES

The acute effects of this product have not been tested. Data on individual components are tabulated below:

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>Oral LD50</u>	<u>Dermal LD50</u>	<u>Vapor LC50</u>
28182-81-2	Hexamethylene Diisocyanate Homopolymer	N.E.	>2000 mg/kg Rat	18.5 mg/L Rat
1330-20-7	Xylenes (o-, m-, p- Isomers)	3500 mg/kg Rat	>4350 mg/kg Rabbit	29.08 mg/L Rat
64742-95-6	Solvent Naphtha, Light Aromatic	8400 mg/kg Rat	>2000 mg/kg Rabbit	25
123-86-4	n-Butyl Acetate	10768 mg/kg Rat	>17600 mg/kg Rabbit	> 21 mg/L Rat
95-63-6	1,2,4-Trimethylbenzene	3280 mg/kg Rat	>3160 mg/kg Rabbit	18 mg/L Rat
98-82-8	Cumene	1400 mg/kg Rat	10604 mg/kg Rabbit	N.E.
822-06-0	Hexamethylene Diisocyanate	738 mg/kg Rat	>7000 mg/kg Rat	0.06 mg/L Rat

N.E. - Not Established

## 12. Ecological Information

**ECOLOGICAL INFORMATION:** Product is a mixture of listed components.

## 13. Disposal Information

**DISPOSAL:** Do not incinerate closed containers. Dispose of material in accordance to local, state, and federal regulations and ordinances.

## 14. Transport Information

	<u>Domestic (USDOT)</u>	<u>International (IMDG)</u>	<u>Air (IATA)</u>	<u>TDG (Canada)</u>
<b>UN Number:</b>	N.A.	1263	1263	N.A.
<b>Proper Shipping Name:</b>	Paint Products in Limited Quantities	Paint	Paint	Paint Products in Limited Quantities
<b>Hazard Class:</b>	N.A.	3	3	N.A.
<b>Packing Group:</b>	N.A.	III	III	N.A.
<b>Limited Quantity:</b>	Yes	Yes	Yes	Yes

## 15. Regulatory Information

### U.S. Federal Regulations:

#### CERCLA - SARA Hazard Category

This product has been reviewed according to the EPA 'Hazard Categories' promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the following categories:

Flammable (gases, aerosols, liquids, or solids), Carcinogenicity, Acute Toxicity (any route of exposure), Skin Corrosion or Irritation, Respiratory or Skin Sensitization, Serious eye damage or eye irritation, Specific target organ toxicity (single or repeated exposure), Germ cell mutagenicity

#### SARA Section 313

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendment and Reauthorization Act of 1986 and 40 CFR part 372:

<u>Chemical Name</u>	<u>CAS-No.</u>
Xylenes (o-, m-, p- Isomers)	1330-20-7
1,2,4-Trimethylbenzene	95-63-6
Cumene	98-82-8
Hexamethylene Diisocyanate	822-06-0

**Toxic Substances Control Act**

This product contains the following chemical substances subject to the reporting requirements of TSCA 12(b) if exported from the United States:

No TSCA 12(b) components exist in this product.

**U.S. State Regulations:****California Proposition 65**

**WARNING:** Cancer - [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

**16. Other Information****HMIS RATINGS**

Health: 2\*      Flammability: 3      Physical Hazard: 0      Personal Protection: X

**NFPA RATINGS**

Health: 2      Flammability: 3      Instability: 1

**Volatile Organic Compounds:** 401 g/L

**SDS REVISION DATE:** 6/7/2023

**REASON FOR REVISION:** Substance and/or Product Properties Changed in Section(s):  
01 - Identification

**Legend:** N.A. - Not Applicable, N.D. - Not Determined, N.E. - Not Established

The manufacturer believes, to the best of its knowledge, information and belief, the information contained herein to be accurate and reliable as of the date of this safety data sheet. However, because the conditions of handling, use, and storage of these materials are beyond our control, we assume no responsibility or liability for personal injury or property damage incurred by the use of these materials. The manufacturer makes no warranty, expressed or implied, regarding the accuracy or reliability of the data or results obtained from their use. All materials may present unknown hazards and should be used with caution. The information and recommendations in this material safety data sheet are offered for the users' consideration and examination. It is the responsibility of the user to determine the final suitability of this information and to comply with all applicable international, federal, state, and local laws and regulations.