



APPLIANCE EPOXY

DESCRIPTION AND USES

Rust-Oleum® Appliance Epoxy is a hard moisture resistant enamel that is specifically formulated for indoor metal surfaces. It provides a smooth, washable surface for refinishing the exterior of appliances such as refrigerators, dishwashers, laundry machines, dryers and other indoor metal surfaces to include cabinets and tables. Appliance Epoxy features an advanced spray system that allows you to spray at any angle, even upside down for those hard to reach areas. A comfort spray tip with a wider finger pad reduces fatigue caused by continuous spraying.

PRODUCTS

SKU (12 ounce spray)	Description
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249309	White
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PRODUCT APPLICATION

PAINTING CONDITIONS

Use outdoors or in a well ventilated area such as an open garage. Use when temperature is between 50-90°F (10-32°C) and humidity is below 85% to ensure proper drying. Not intended for continuous water submersion or for surfaces that, when heated, exceed 200°F (93°C). Priming is not recommended. Avoid spraying in very windy and dusty conditions. Cover surrounding area to protect from spray mist. Do not use on objects exposed to heat (stove tops, oven interiors, etc.).

SURFACE PREPARATION

Wash the surface with a commercial detergent, or other suitable cleaning method. Rinse with fresh water and dry with a clean cloth. Remove loose paint and rust with a wire brush or sandpaper. Lightly sand glossy surfaces.

PRODUCT APPLICATION (cont.)

WARNING: If you scrape, sand, or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH-approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to www.epa.gov/lead.

APPLICATION

Shake can vigorously for one minute after the mixing ball begins to rattle. If mixing ball fails to rattle DO NOT STRIKE CAN. Contact Rust-Oleum. Shake often during use. Hold can 12-16" from surface and spray in a steady back-and-forth motion, slightly overlapping each stroke. Keep the can the same distance from the surface and in motion while spraying. Do not use near open flame.

DRY & RECOAT

Dry and recoat times are based on 70°F (21°C) and 50% relative humidity. Allow more time at cooler temperatures. Dries to the touch in 2-4 hours, to handle in 5-9 hours and is fully dry in 24 hours. May recoat within 30 minutes or after 1 week.

CLEAN-UP

Wipe off tip when finished. Clean up wet paint with xylene or mineral spirits. Properly discard empty container. Do not burn or place in home trash compactor.

CLOGGING

If the valve clogs, twist and pull off spray tip and rinse in a solvent such as mineral spirits. Do not insert any object into can valve opening.



TECHNICAL DATA

APPLIANCE EPOXY

PHYSICAL PROPERTIES

APPLIANCE EPOXY		
Resin Type	Epoxy Modified Alkyd	
Pigment Type	Titanium Dioxide	
Solvents	Acetone and Aromatic Hydrocarbons	
MIR	0.95 Max	
Fill Weight	12 ounces	
Recommended Dry Film Thickness (DFT) Per Coat	1.0-2.0 mils (25-50 μ)	
Practical Coverage at Recommended DFT	10-12 sq.ft./can (0.90-1.09 m ² /can)	
Dry Times at 70-80°F (21-27°C) and 50% Relative Humidity	Touch	2-4 hours
	Recoat	Within 30 minutes or after 1 week
	Fully Dry	24 hours
Dry Heat Resistance	200°F (93°C)	
Shelf Life	5 years	
Flash Point	-156°F (-104°C)	
Safety Information	For additional information, see SDS	

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