

• TRUSTED QUALITY SINCE 1921 •



**ACRYLIC ENAMEL  
2X COVERAGE**

**DESCRIPTION AND USES**

Rust-Oleum® Acrylic Enamel 2X is designed on average to provide twice the coverage on metal, most plastic and wood compared to competitive general purpose spray paints. This general purpose paint covers with less spray passes which allows projects to be completed faster and easier. Rust-Oleum Acrylic Enamel 2X features an any angle spray which allows you to spray in any direction, even upside down. A comfort spray tip with a wider finger pad to reduce fatigue caused by continuous spraying. TIP: Some plastics made of polyethylene are manufactured in a way that may hinder maximum paint adhesion. Test paint in a hidden area first.

**PRODUCTS**

SKU (12 ounces)	Description
271903	Gloss Black
271913	Gloss Clear
271915	Semi-Gloss Black
271918	Flat Black
271919	Gloss White
271920	Gloss Red
271921	Gloss Orange
271942	Gloss Blue
314030	Aluminum
316890	Gloss Yellow

**PRODUCT APPLICATION**

**PAINTING CONDITIONS**

Use outdoors or in a well ventilated area such as an open garage. Use when temperature is between 50°F (10°C) and 90°F (32°C) and humidity is below 65% to ensure proper drying. Do not apply to surfaces, when heated, exceed 200°F (93°C). Do not apply to galvanized metal. Avoid spraying in very windy and dusty conditions. Cover surrounding area to protect from spray mist.

**PRODUCT APPLICATION (cont.)**

**SURFACE PREPARATION**

Clean all surfaces with soap and water. Rinse thoroughly with fresh water and allow to thoroughly dry. Remove loose paint and rust with a wire brush or sandpaper. Lightly sand glossy surfaces.

**WARNING!** If you scrape, sand or remove old paint from any surface, you may release lead paint dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE; ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to [www.epa.gov/lead](http://www.epa.gov/lead).

**PRODUCT APPLICATION (cont.)**

**PRIMING**

Use of a Painter's Touch® primer provides excellent adhesion and hiding and is especially recommended for bare wood and metal. The following primers are recommended:

249086	Red Primer
249088	Gray Primer
249846	Black Primer
249058	White Primer

**APPLICATION**

Shake can vigorously for one minute after the mixing ball begins to rattle. If mixing ball fails to rattle DO NOT STRIKE CAN. Contact Rust-Oleum. Shake often during use. Hold can upright 10-16" from surface and spray in a steady back-and-forth motion, slightly overlapping each stroke. Keep the can the same distance from the surface. Keep the can in motion while spraying. Apply two or more light coats a few minutes apart to avoid drips and runs. **Do not use near open flame.**

**DRY & RECOAT TIMES**

Dry and recoat times are based on 70°F and 50% relative humidity. Allow more time at cooler temperatures. Dries to touch in 20 minutes, to handle in 1 hour, and is fully dry in 24 hours. Apply a second coat or clear coat within 1 hour or after 48 hours. Apply the clear coat in 2-3 light coats a few minutes apart. NOTE: On plastic, maximum paint adhesion and durability is achieved in 5-7 days.

**CLEAN-UP**

Wipe off tip before storing. Clean-up wet paint with xylene or mineral spirits. Properly discard empty container. Do not burn or place in home trash compactor.

**CLOGGING**

If the valve clogs, twist and pull off spray tip and rinse in a solvent such as mineral spirits. Do not insert any object into can valve opening.

**TECHNICAL DATA**

**ACRYLIC ENAMEL 2X COVERAGE**

**PHYSICAL PROPERTIES**

		ACRYLIC ENAMEL 2X COVERAGE
<b>Resin Type</b>		Acrylic Modified Alkyd
<b>Pigment Type</b>		Varies with Color
<b>Solvents</b>		Acetone, N-Butane, n-Butyl Acetate, Naphtha, Xylene
<b>MIR</b>		Gloss & Non-Flats – 0.95 Max Flats – 0.80 Max Clear – 0.85 Max
<b>Fill Weight</b>		12 ounces
<b>Recommended Dry Film Thickness (DFT) per Coat</b>		1.0-2.0 mils (25-50µ)
<b>Practical Coverage at Recommended DFT (assumes 15% material loss)</b>		10-12 sq.ft./can (0.9-1.1 m <sup>2</sup> /can)
<b>Dry Times at 70-80°F (21-27°C) and 50% Relative Humidity</b>	<b>Touch</b>	20 minutes
	<b>Handle</b>	1 hour
	<b>Recoat</b>	Within 1 hour or after 48 hours
<b>Dry Heat Resistance</b>		200°F (93°C)
<b>Shelf Life</b>		5 years
<b>Flash Point</b>		-156°F (-104°C)
<b>Safety Information</b>		For additional information, see SDS

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