



# STOPS RUST® ENAMEL SPRAYS

## DESCRIPTION AND USES

Rust-Oleum® Stops Rust® Enamel Sprays are designed to provide a durable protective coating with excellent rust prevention, and excellent resistance to abrasion, fading, chipping, and dulling. These sprays apply easily, provide excellent coverage and dry fast to a tough attractive finish. Rust-Oleum Stops Rust Enamel Sprays are ideal for ferrous, non-ferrous metal and wood surfaces. It features a comfort tip with a wider finger pad to reduce fatigue caused by continuous spraying and an any-angle tip which allows you to spray at any angle. Not for use on galvanized metal.

## PRODUCTS

| SKU     | DESCRIPTION (12 Ounce Aerosol) |
|---------|--------------------------------|
| 7721830 | Gloss Fresh Blue               |
| 7722830 | Gloss Harbor Blue              |
| 7723830 | Gloss Navy                     |
| 7724830 | Gloss Sail Blue                |
| 7727830 | Gloss Royal Blue               |
| 7731830 | Grass Green                    |
| 7733830 | Gloss Dark Hunter Green        |
| 7738830 | Gloss Hunter Green             |
| 7747830 | Gloss Sunburst Yellow          |
| 7754830 | Gloss Anodized Bronze          |
| 7762830 | Gloss Sunrise Red              |
| 7763830 | Gloss Carnival Red             |
| 7765830 | Gloss Regal Red                |
| 7768830 | Gloss Burgundy                 |
| 7770830 | Gloss Almond                   |
| 7771830 | Gloss Sand                     |
| 7775830 | Gloss Leather Brown            |
| 7776830 | Flat Black                     |
| 7779830 | Gloss Black                    |
| 7783830 | Gloss Pewter Gray              |
| 7784830 | Gloss Charcoal Gray            |
| 7786830 | Gloss Smoke Gray               |
| 7789830 | Gloss Canvas White             |
| 7790830 | Flat White                     |
| 7792830 | Gloss White                    |
| 7794830 | Gloss Antique White            |
| 7797830 | Semi-Gloss White               |
| 7798830 | Semi-Gloss Black               |
| 214804  | Gloss Orange                   |
| 214085  | Flat Brown                     |
| 214086  | Gloss Charleston Green         |
| 214087  | Gloss Army Green               |
| 241235  | Gloss Pistachio                |
| 241236  | Gloss Glacier Blue             |

## PRODUCTS (cont.)

| SKU    | DESCRIPTION (12 Ounce Aerosol) |
|--------|--------------------------------|
| 245897 | Gloss Burnt Orange             |
| 248567 | Gloss Merlot                   |
| 248568 | Gloss Cherry                   |
| 248569 | Gloss Emerald                  |
| 248630 | Gloss French Roast             |
| 248631 | Gloss Night Tide               |
| 249032 | Gloss Khaki                    |
| 250702 | Gloss Pure White               |
| 250703 | Gloss Cobblestone              |
| 250704 | Gloss Lobster Red              |
| 250705 | Gloss Fern                     |
| 262661 | Gloss Dark Walnut              |
| 267112 | Gloss Kona Brown               |
| 269292 | Gloss Maui Blue                |
| 277239 | Gloss Lagoon                   |
| 284678 | Gloss Light Turquoise          |
| 298537 | Gloss Tuscan Sun               |
| 312816 | Gloss Rich Jade                |
| 312817 | Gloss Cambridge Stone          |
| 312818 | Gloss Deep Slate               |
| 312821 | Flat Red Rock                  |
| 350419 | Gloss Candy Pink               |
| 350420 | Gloss Purple                   |
| 347024 | Gloss Cobalt                   |
| 347026 | Gloss Poppy Pink               |
| 347027 | Gloss Deep Mint                |
| 347025 | Gloss Willow Green             |
| 353010 | Gloss Island Coral             |

## PRODUCT APPLICATION

Use outdoors or in a well-ventilated area such as an open garage. Use when temperature is between 50°-90°F (10°-32°C) and humidity is below 70% to ensure proper drying. Do not apply to surfaces that, when heated, exceed 200°F (93°C) or galvanized metal. Avoid spraying in very windy, dusty conditions. Cover surrounding area to protect from spray mist.

## SURFACE PREPARATION

Remove all dirt, grease, oil, salt and chemical contaminants by washing the surface with a commercial detergent, or other suitable cleaning method. Rinse with fresh water and allow to thoroughly dry. Remove loose paint and rust with a wire brush or sandpaper. Previously coated surfaces must be sound and in good condition. Smooth, hard, or glossy finishes should be scarified by sanding to create a surface profile.



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## PRODUCT APPLICATION (cont.)

### SURFACE PREPARATION (cont.)

**WARNING!** If you scrape, sand or remove old paint from any surface, you may release lead paint dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE; ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to [www.epa.gov/lead](http://www.epa.gov/lead).

### PRIMING

Use of a Stops Rust® Primer provides added corrosion protection, superior adhesion and hiding and is especially recommended for bare wood and metal. The following primers are recommended.

|         |                        |
|---------|------------------------|
| 7769830 | Rusty Metal Primer     |
| 7780830 | Clean Metal Primer     |
| 2081830 | Light Gray Auto Primer |
| 2067830 | Red Auto Primer        |
| 2089830 | Dark Gray Auto Primer  |

## PRODUCT APPLICATION (cont.)

### APPLICATION

Shake can vigorously for one minute after mixing ball begins to rattle. If mixing ball fails to rattle DO NOT STRIKE CAN. Contact Rust-Oleum. Shake often during use. Hold can upright 10-16" from surface and spray in a steady back-and-forth motion, slightly overlapping each stroke. Keep the can the same distance from the surface. Keep the can in motion while spraying. Apply 2 or more light coats a few minutes apart to avoid runs and sags. Do not use near open flame.

### DRY AND RECOAT TIMES

Based on 70°F (21°C) 50% relative humidity. Allow more time at cooler temperatures. Dries tack free in 2-4 hours, to handle in 5-9 hours and fully dry in 24 hours. Primers may be top coated immediately. Apply a second coat or clear coat within 1 hour or after 48 hours.

### CLEAN UP

Wipe off tip before storing. Clean up wet paint with Xylene or mineral spirits. Throw away empty can in trash pickup. Do not burn or place in home trash compactor.

### CLOGGING

If valve clogs, twist and pull off spray tip and rinse it in a solvent such as mineral spirits. Do not stick a pin or other objects into the stem.

|  |                       |               |
|--|-----------------------|---------------|
| <br> | <b>TECHNICAL DATA</b> | <b>SRT-01</b> |
| <b>STOPS RUST®</b><br><b>ENAMEL SPRAYS</b>   |                       |               |

**PHYSICAL PROPERTIES**

|  |               | ENAMEL SPRAY FINISHES                            |
|--|---------------|--|
| <b>Resin Type</b>  |               | Oil modified Alkyd                               |
| <b>Pigment Type</b>  |               | Varies with color                                |
| <b>Solvents</b>  |               | Acetone, N-Butyl Acetate, Aromatic Hydrocarbons  |
| <b>MIR</b>   |               | 0.95 Max   |
| <b>Fill Weight</b>   |               | 12 ounces  |
| <b>Recommended Dry Film Thickness (DFT) Per Coat</b>                     |               | 1.0-2.0 mils<br>(25-50μ)                         |
| <b>Practical Coverage at Recommended DFT (assumes 15% material loss)</b> |               | 6-10 sq.ft./can<br>(0.6-0.9 m <sup>2</sup> /can) |
| <b>Dry Times at 70-80°F (21-27°C) and 50% Relative Humidity</b>          | <b>Touch</b>  | 2-4 hours  |
|  | <b>Handle</b> | 5-9 hours  |
|  | <b>Recoat</b> | Before 1 hour or after 48 hours                  |
| <b>Dry Heat Resistance</b>   |               | 200°F (93°C)                                     |
| <b>Shelf Life</b>  |               | 5 years  |
| <b>Flash Point</b>   |               | 156°F (69°C)                                     |
| <b>Safety Information</b>  |               | For additional information, see SDS              |

Calculated values are shown and may vary from the actual manufactured material.

The technical data and suggestions for use contained herein are correct to the best of our knowledge, and offered in good faith. The statements of this literature do not constitute a warranty, express, or implied, as to the performance of these products. As conditions and use of our materials are beyond our control, we can guarantee these products only to conform to our standards of quality, and our liability, if any, will be limited to replacement of defective materials. All technical information is subject to change without notice.



Rust-Oleum Corporation  
 11 Hawthorn Parkway  
 Vernon Hills, Illinois 60061

Phone: 877-385-8155  
[www.rustoleum.com](http://www.rustoleum.com)

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