



**STOPS RUST®  
TOUCH UP RUSTY METAL PRIMER**

**DESCRIPTION AND USES**

Stops Rust® Touch Up Rusty Metal Primer provides a sound base for touch up application of Stops Rust Enamels on rusty metal surfaces. Use of Touch Up Rusty Metal Primer optimizes rust prevention instead of using enamels alone. Touch Up Rusty Metal Primer is packaged with a convenient brush in the cap for application in hard to reach areas. Not for use on galvanized steel.

**PRODUCTS**

SKU (.45 Ounces)	Description
225135	Rusty Metal Primer

**PRODUCT APPLICATION**

**PAINTING CONDITIONS**

Apply only when air and surface temperatures are between 50-90°F (10-32°C) and humidity is below 85% to ensure proper drying. Do not apply to surfaces that will exceed 200°F (93°C). Do not use on galvanized steel.

**SURFACE PREPARATION**

**ALL SURFACES:** Remove all dirt, grease, oil, salt and chemical contaminants by washing the surface with a commercial detergent or other suitable cleaning method. Rinse thoroughly with fresh water and allow to fully dry. All surfaces must be dry at time of application.

**STEEL:** Scrape and wire brush or power tool clean to remove loose rust, scale and deteriorated previous coatings.

**PREVIOUSLY COATED:** Previously coated surfaces must be sound and in good condition. Smooth, hard, or glossy finishes should be scarified by sanding to create a surface profile. Stops Rust Primers are compatible with most coatings, but a test patch is suggested.

**PRODUCT APPLICATION**

**SURFACE PREPARATION (cont.)**

**WARNING!** If you scrape, sand or remove old paint from any surface, you may release lead paint dust. **LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE; ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE.** Wear a NIOSH approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to [www.epa.gov/lead](http://www.epa.gov/lead).

**APPLICATION**

Shake well before using. Apply Touch Up Rusty Metal Primer to rusted areas. For deep scratches or chips, apply several coats a few minutes apart. Apply topcoat or additional primer when fully dry.

**DRY & RECOAT TIMES**

Dry and recoat times are based on 70°F (21°C) and 50% relative humidity. Allow more time at cooler temperatures and higher humidity. Dries to the touch in 2-4 hours, to handle in 5-9 hours and can be recoated after 24 hours.

**CLEAN-UP**

Clean up drips and excess paint with mineral spirits.



## TECHNICAL DATA

# STOPS RUST® TOUCH UP RUSTY METAL PRIMER

### PHYSICAL PROPERTIES

		TOUCH UP RUSTY METAL PRIMER
<b>Resin Type</b>		Oil Modified Alkyd
<b>Pigment Type</b>		Iron Oxide
<b>Solvents</b>		Mineral Spirits
<b>Weight</b>	<b>Per Gallon</b>	11.5 lbs.
	<b>Per Liter</b>	1.37 kg
<b>Solids</b>	<b>By Weight</b>	73.6%
	<b>By Volume</b>	53.1%
<b>Volatile Organic Compounds</b>		<370 g/l (3.07 lbs./gal.)
<b>Recommended Dry Film Thickness (DFT) Per Coat</b>		1.5-2.5 mils (37.5-62.5µ)
<b>Practical Coverage at Recommended DFT</b>		Varies with depth and length of scratches
<b>Dry Times at 70-80°F (21-27°C) and 50% Relative Humidity</b>	<b>Tack-free</b>	2-4 hours
	<b>Handle</b>	5-9 hours
	<b>Recoat</b>	After 24 hours
<b>Dry Heat Resistance</b>		200°F (93°C)
<b>Shelf Life</b>		5 years
<b>Flash Point</b>		104°F (40°C)
<b>Safety Information</b>		For additional information, see SDS

The technical data and suggestions for use contained herein are correct to the best of our knowledge, and offered in good faith. The statements of this literature do not constitute a warranty, express, or implied, as to the performance of these products. As conditions and use of our materials are beyond our control, we can guarantee these products only to conform to our standards of quality, and our liability, if any, will be limited to replacement of defective materials. All technical information is subject to change without notice.