



# TRUCK BED PRO GRADE WITH TURBO SPRAY SYSTEM

## DESCRIPTION AND USES

Rust-Oleum® Professional Grade Truck Bed Coating provides a textured, non-skid surface that offers exceptional durability and abrasion resistance. Professional Grade Truck Bed can be applied directly to painted or bare metal. It provides a barrier to rust and offers impact, fade and chip resistance.

## PRODUCT

SKU	DESCRIPTION (Aerosol)
340455	Truck Bed Pro Grade

## PRODUCT APPLICATION

### READ ALL INSTRUCTIONS CAREFULLY BEFORE STARTING PROJECT

Use outdoors or in a well-ventilated area such as an open garage. Use when temperature is above 50°F (10°C) and humidity is below 65% to ensure proper drying. Avoid spraying in very windy, dusty conditions. Cover nearby objects to protect from overspray.

### SURFACE PREPARATION

Remove all rust, oil and grease from surfaces to be coated. Surface must be clean and dry. Painted surfaces must be sanded with medium grit sandpaper prior to painting. Mask off area to avoid overspray on auto finish. Apply to bare, primed or painted metal surface.

**WARNING!** If you scrape, sand or remove old paint from any surface, you may release lead paint dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE; ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to [www.epa.gov/lead](http://www.epa.gov/lead).

## PRODUCT APPLICATION (cont.)

### APPLICATION

Shake can vigorously for one minute after mixing ball begins to rattle. If mixing ball fails to rattle DO NOT STRIKE. Contact Rust-Oleum. Shake often during use. To start, hold can upright 18-24" from surface and spray in a steady back-and-forth motion, slightly overlapping each stroke. Spray a light first coat targeting 50% coverage on the first pass. While spraying, keep the can the same distance from the surface and in motion. Remove any overspray from the auto finish immediately. For best results, apply 2-3 coats. Allow coating to dry 20-30 minutes between coats.

### DRY AND RECOAT

Air dry for a minimum of one hour at 70°F (21°C) and 50% relative humidity. Allow more time at cooler temperatures. Surface can be re-coated any time after 20 minutes. Allow 48 hours for a full cure before placing objects in the truck bed.

### CLEAN UP

Wipe off tip before storing. Clean up wet paint with Xylene or mineral spirits. Throw away empty can in trash pickup. Do not burn or place in home trash compactor.

### CLOGGING

After use, turn can upside down and press spray nozzle until spray is clear to prevent clogging. If valve clogs, twist and pull off spray tip and rinse it in a solvent such as mineral spirits. Do not stick a pin or other objects into the stem.



**TRUCK BED PRO GRADE  
WITH TURBO SPRAY SYSTEM**

**PHYSICAL PROPERTIES**

		<b>TRUCK BED PRO GRADE WITH TURBO SPRAY SYSTEM</b>
<b>Resin Type</b>	Mixture of hydrocarbon and SEBS polymers	
<b>Pigment Type</b>	Inorganic filler pigments	
<b>Solvents</b>	VM&P Naptha, Xylene, N-butyl acetate, Methyl n-amyl ketone, Dimethyl Carbonate, Ethyl acetate, Propylene Carbonate	
<b>MIR</b>	1.02 Max	
<b>Fill Weight</b>	24 ounces	
<b>Recommended Dry Film Thickness (DFT) Per Coat</b>	3.0-4.0 mils (75-100µ)	
<b>Practical Coverage at Recommended DFT (assumes 15% material loss)</b>	15 sq.ft./can	
<b>Dry Times at 77°F (25°C) and 50% Relative Humidity</b>	<b>Touch</b>	1 hour
	<b>Handle</b>	1 hour
	<b>Recoat</b>	30 minutes
<b>Dry Heat Resistance</b>	265°F (130°C)	
<b>Shelf Life</b>	5 years	
<b>Flash Point</b>	-141°F (-96°C)	
<b>Safety Information</b>	For additional information, see SDS.	

Calculated values are shown and may vary from the actual manufactured material.

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