

• TRUSTED QUALITY SINCE 1921 •

**RUST-OLEUM®****RUST-OLEUM®  
ULTIMATE WOOD STAIN****DESCRIPTION AND USES**

Rust-Oleum® Ultimate Wood Stains are high performance stains enhanced with Nano pigment particles. Nano pigments provide excellent color quality and exceptional wood grain highlighting. Rust-Oleum Ultimate Wood Stains are designed to provide exceptionally fast dry and recoat time and require that only one coat of stain is necessary to achieve maximum color. These stains are recommended for all interior wood projects such as furniture, cabinets, doors and trim, floors and paneling.

**PRODUCTS**

1-Quart	1/2-Pint	DESCRIPTION
260143	260358	Golden Oak
260145	260360	Summer Oak
260146	260361	Early American
260147	260363	Dark Walnut
260148	360148	American Walnut
260151	260365	Traditional Cherry
260152	260366	Black Cherry
260154	260367	Kona
260155	260368	Sunbleached
260156	260369	Paprika
260157	260370	Autumn
260159	260371	Golden Mahogany
260160	260372	Light Walnut
260161	260373	Cabernet
297410	287981	Antique White
297411	----	Bleached Blue
297412	----	Rustic Sage
297413	287980	Vintage Aqua
297414	287983	Worn Navy

**PRODUCT APPLICATION****SURFACE PREPARATION**

Remove any existing finishes with sandpaper or stripper. Prepare bare wood for staining by sanding in the direction of the grain. Begin with #120 grit sandpaper and progress through #150, #180 and #220 grits. Before staining, remove all sanding dust and dirt with a vacuum, tack cloth, or rag dampened with mineral spirits. For grease and glue, remove with a rag dampened with mineral spirits.

**PRODUCT APPLICATION (cont.)****SURFACE PREPARATION (cont.)**

**WARNING!** If you scrape, sand or remove old paint from any surface, you may release lead paint dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE; ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to [www.epa.gov/lead](http://www.epa.gov/lead).

**TESTING COLOR**

Be sure to test your stain to verify the desired color. To test, apply the stain in an inconspicuous area.

**APPLICATION**

Use only when air (ambient) temperature is between 60-90°F (16-32°C) and relative humidity is below 85%. Allow for longer dry times during damp and humid days. Do not apply outdoors if rain is expected within 24 hours. Mix or shake material thoroughly to ensure that any settled pigment is re-dispersed before application. Stir occasionally during use. Apply a test sample on a small inconspicuous area before proceeding with the entire job. Apply one coat of stain liberally with a brush or clean lint free rag. Allow to penetrate for 5-10 minutes then remove excess by wiping with a rag in the direction of the grain. Removal of all excess material is essential to ensure proper dry time and proper adhesion of topcoat.

**PROTECTING THE WOOD**

To complete your wood project and for the best protection finish with any Rust-Oleum Polyurethane depending on your project needs. Polyurethane can be applied within 1 hour of applying the stain. Darker colors may require a slightly longer dry time.

**DRY AND RECOAT TIMES**

Dry and recoat times are based on 70°F and 50% relative humidity. Allow more time at cooler temperatures. Dries to the touch in 30-45 minutes, dries to handle in 1-2 hours and can be recoated in 2 hours.

**CLEAN-UP**

Clean application tools and equipment with mineral spirits.

<b>STAIN</b>	<b>TECHNICAL DATA</b>	<b>ROC-01</b>
• TRUSTED QUALITY SINCE 1921 • 	<b>RUST-OLEUM®</b> <b>ULTIMATE WOOD STAIN</b>	

**PHYSICAL PROPERTIES**

		ULTIMATE WOOD STAIN
<b>Resin Type</b>		Urethane Modified Alkyd
<b>Pigment Type</b>		Inorganic
<b>Solvents</b>		Mineral Spirits
<b>Weight</b>	<b>Per Gallon</b>	7.0-8.9 lbs.
	<b>Per Liter</b>	0.84-1.08 kg
<b>Solids</b>	<b>By Weight</b>	35.0-55.0%
	<b>By Volume</b>	29.0-35.0%
<b>Volatile Organic Compounds</b>		500-550 g/l (4.20-4.60 lbs./gal.)
<b>Recommended Dry Film Thickness (DFT) Per Coat</b>		1.5-2.0 mils (37.5-50µ)
<b>Wet Film to Achieve DFT (unthinned material)</b>		5.0-6.5 mils (125-162.5µ)
<b>Practical Coverage at Recommended DFT (assumes 15% material loss)</b>		225-275 sq.ft./quart 70 sq.ft./half-pint
<b>Dry Times at 70-80°F (21-27°C) and 50% Relative Humidity</b>	<b>Touch</b>	1 hour
	<b>Recoat</b>	1 hour
	<b>Full Cure</b>	24 hours
<b>Shelf Life</b>		3 years
<b>Flash Point</b>		>100°F (38°C)
<b>Safety Information</b>		For additional information, see SDS

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